

FIGURE 1 - Profile from WTP to SAWS

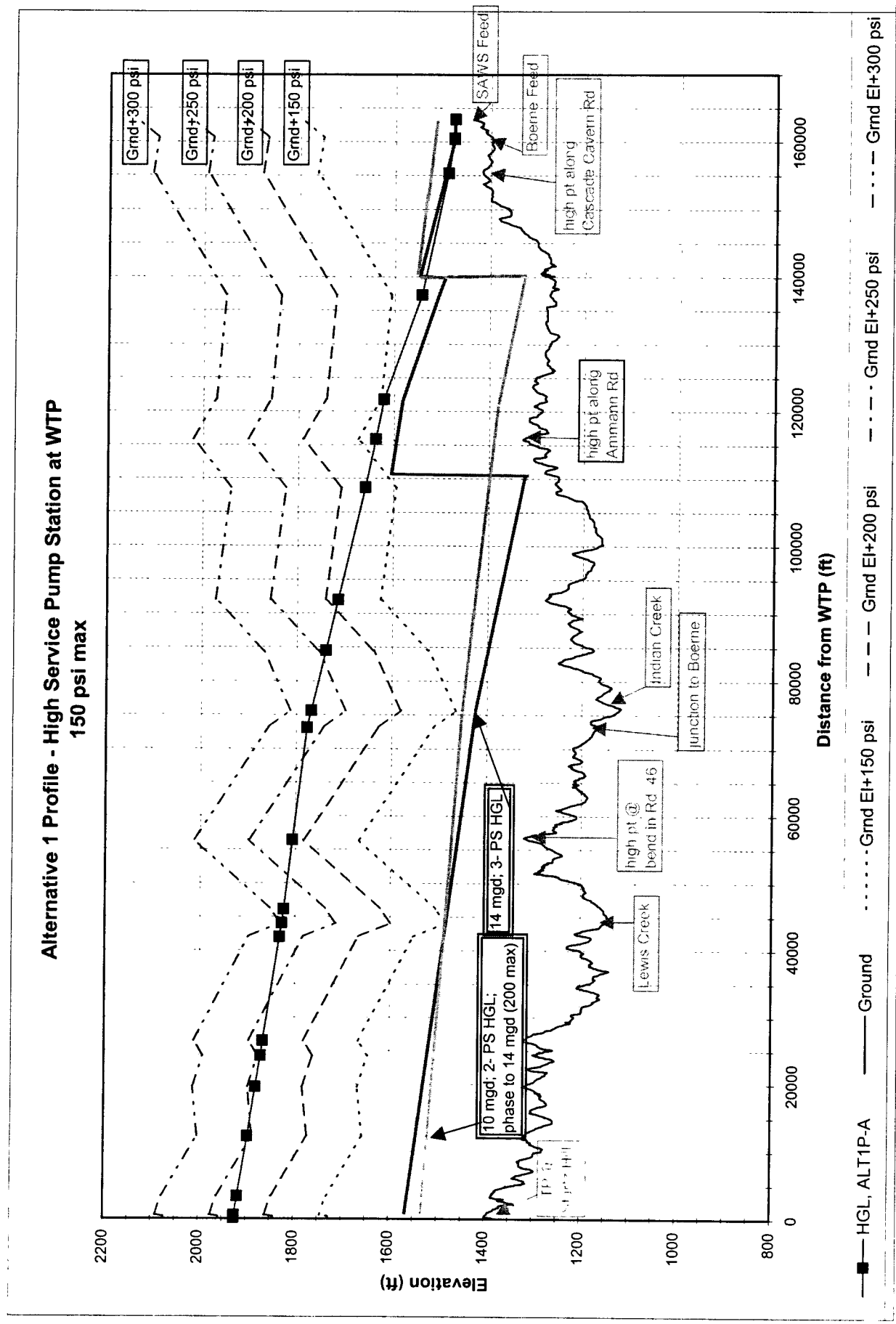


FIGURE 2 - Profile from WTP to SAWS

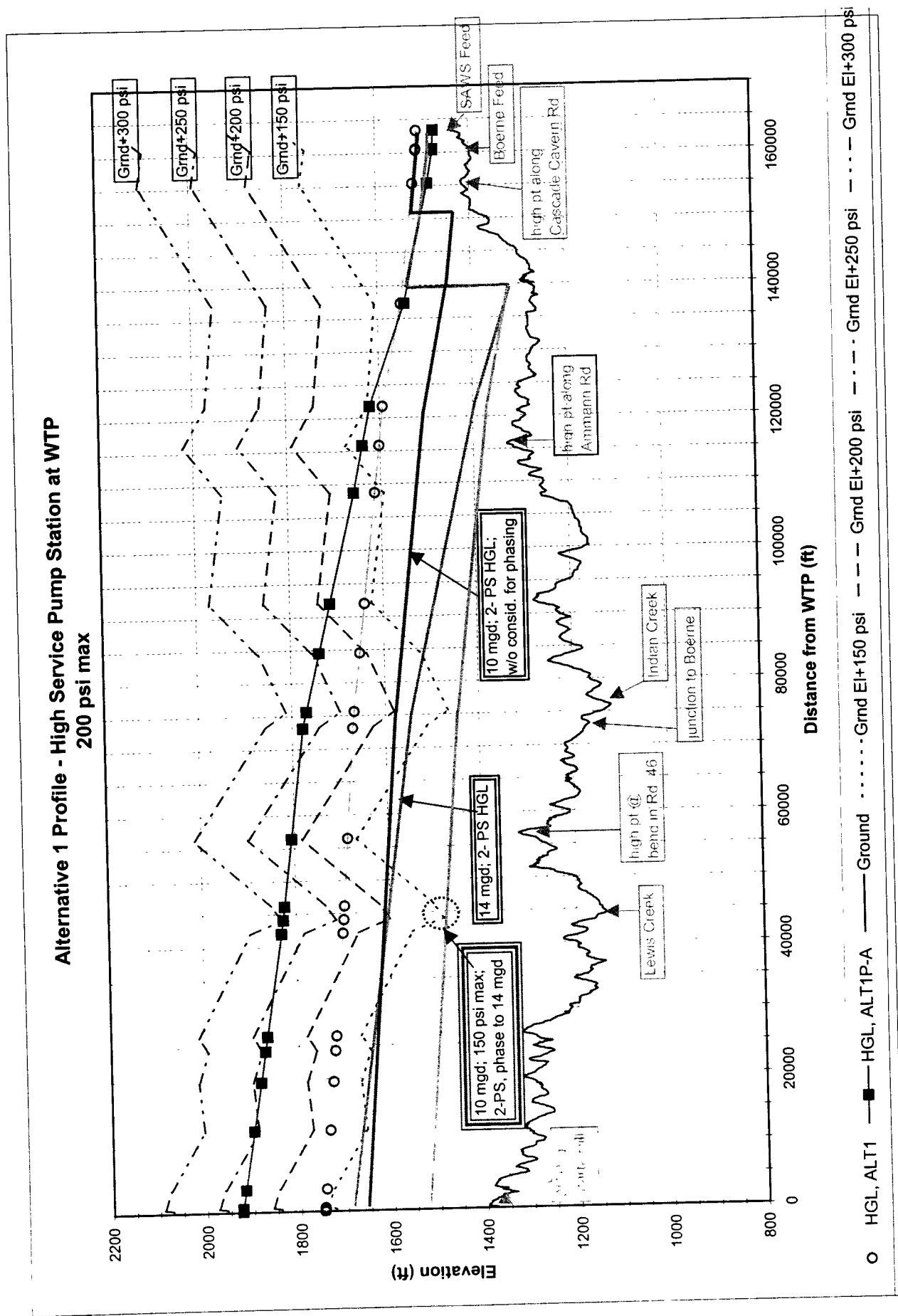


FIGURE 3 - Profile from WTP to SAWS

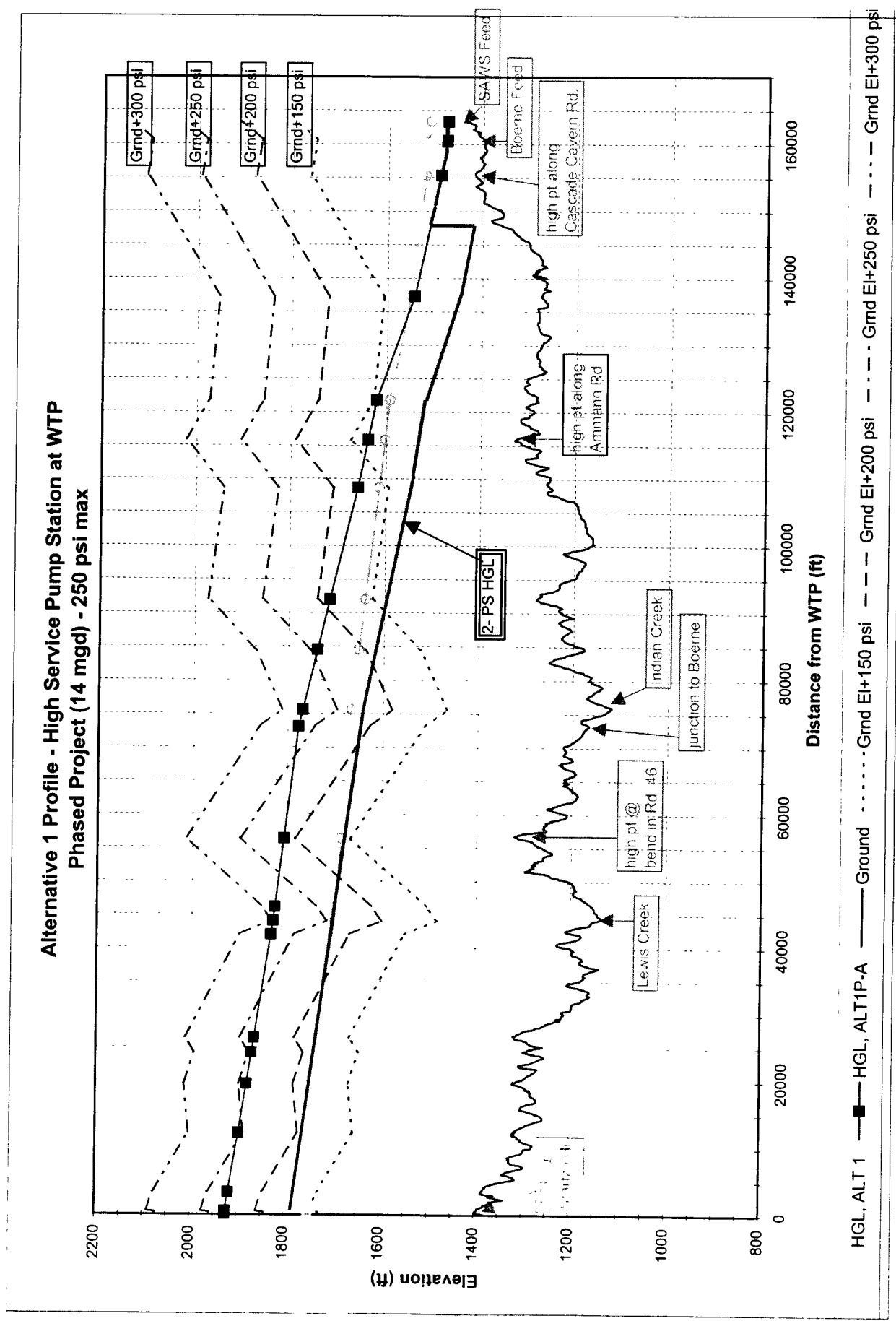


FIGURE 4 - Profile from WTP to SAWS

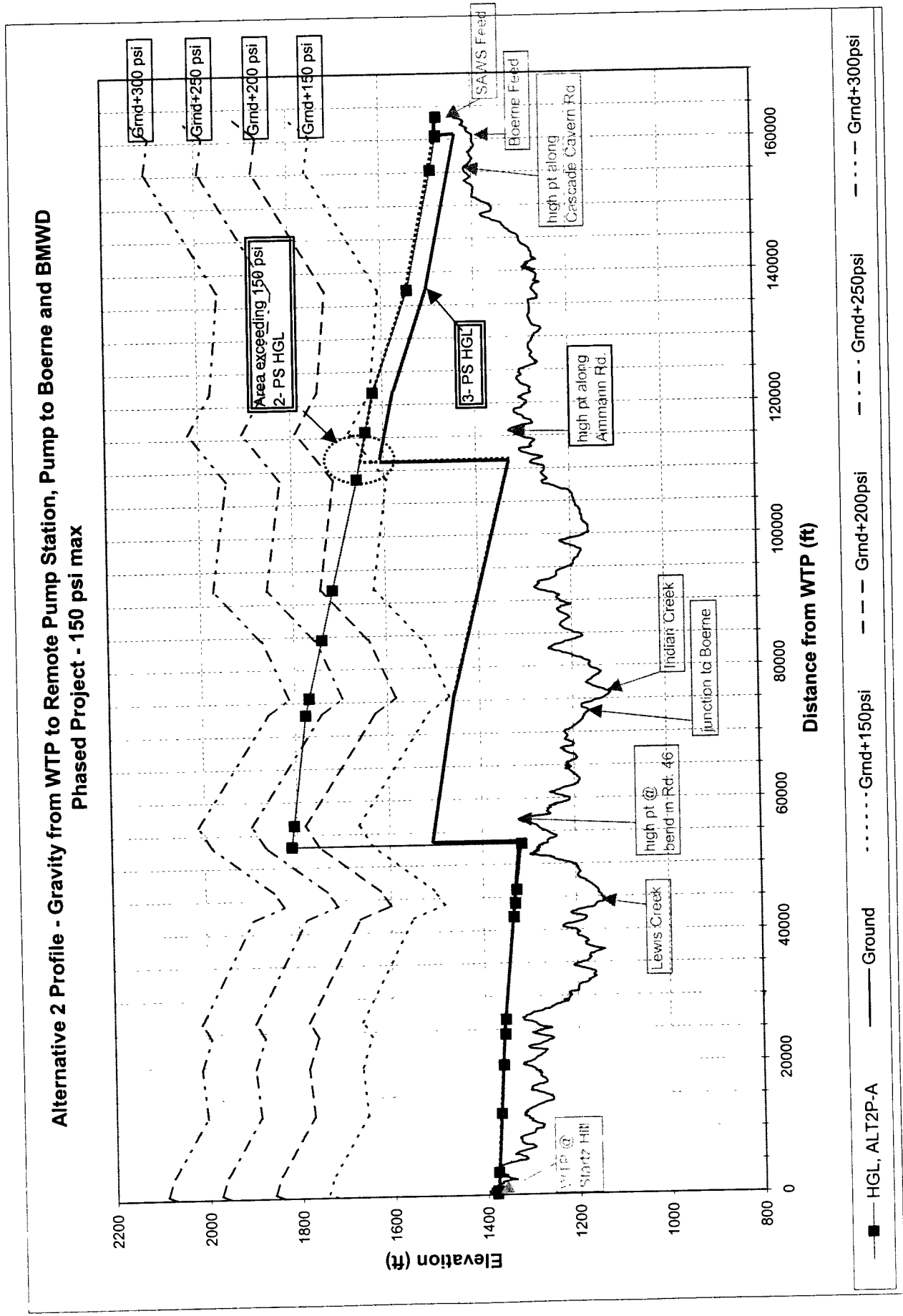


FIGURE 5 - Profile from WTP to SAWS

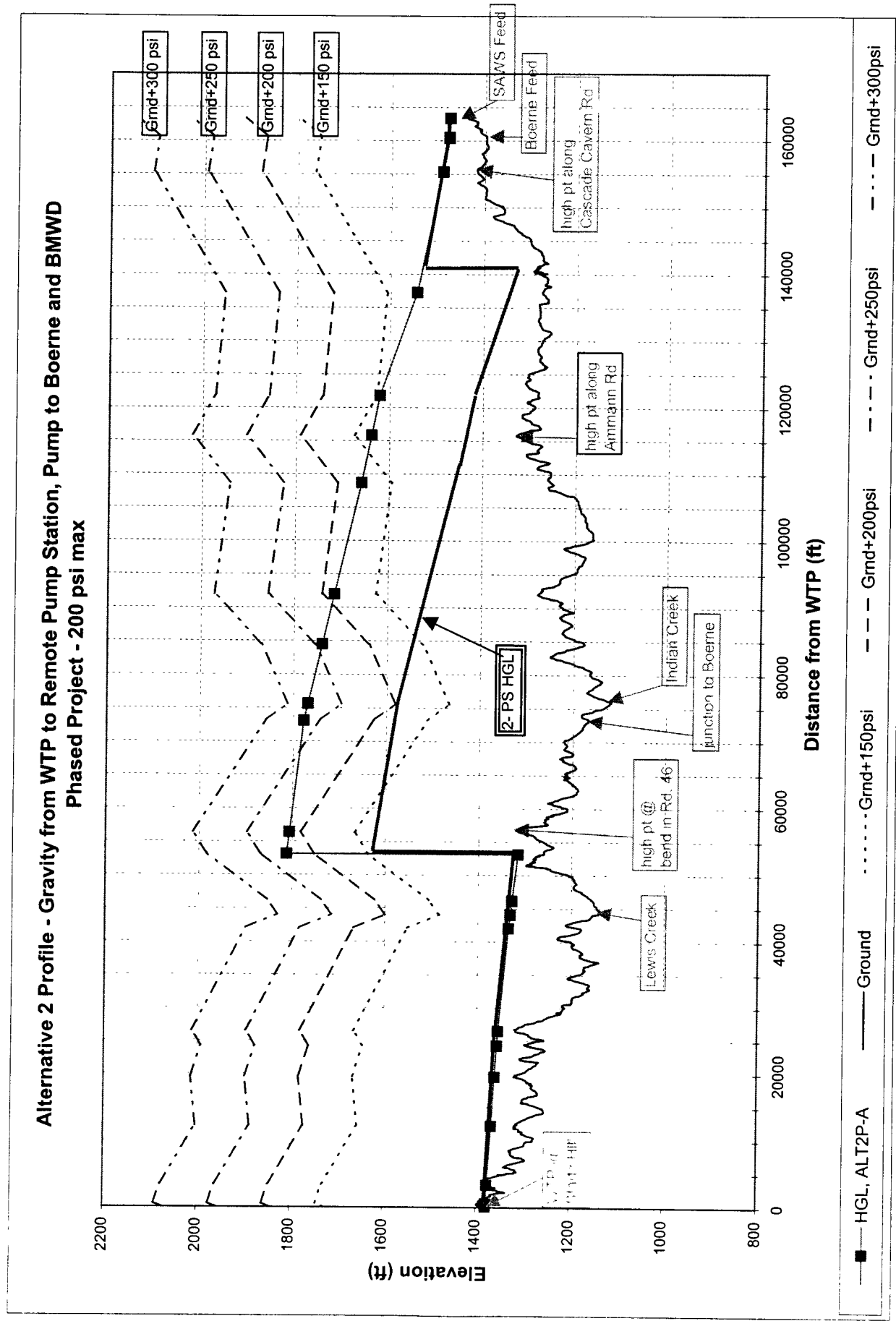


FIGURE 6 - Profile from WTP to SAWS

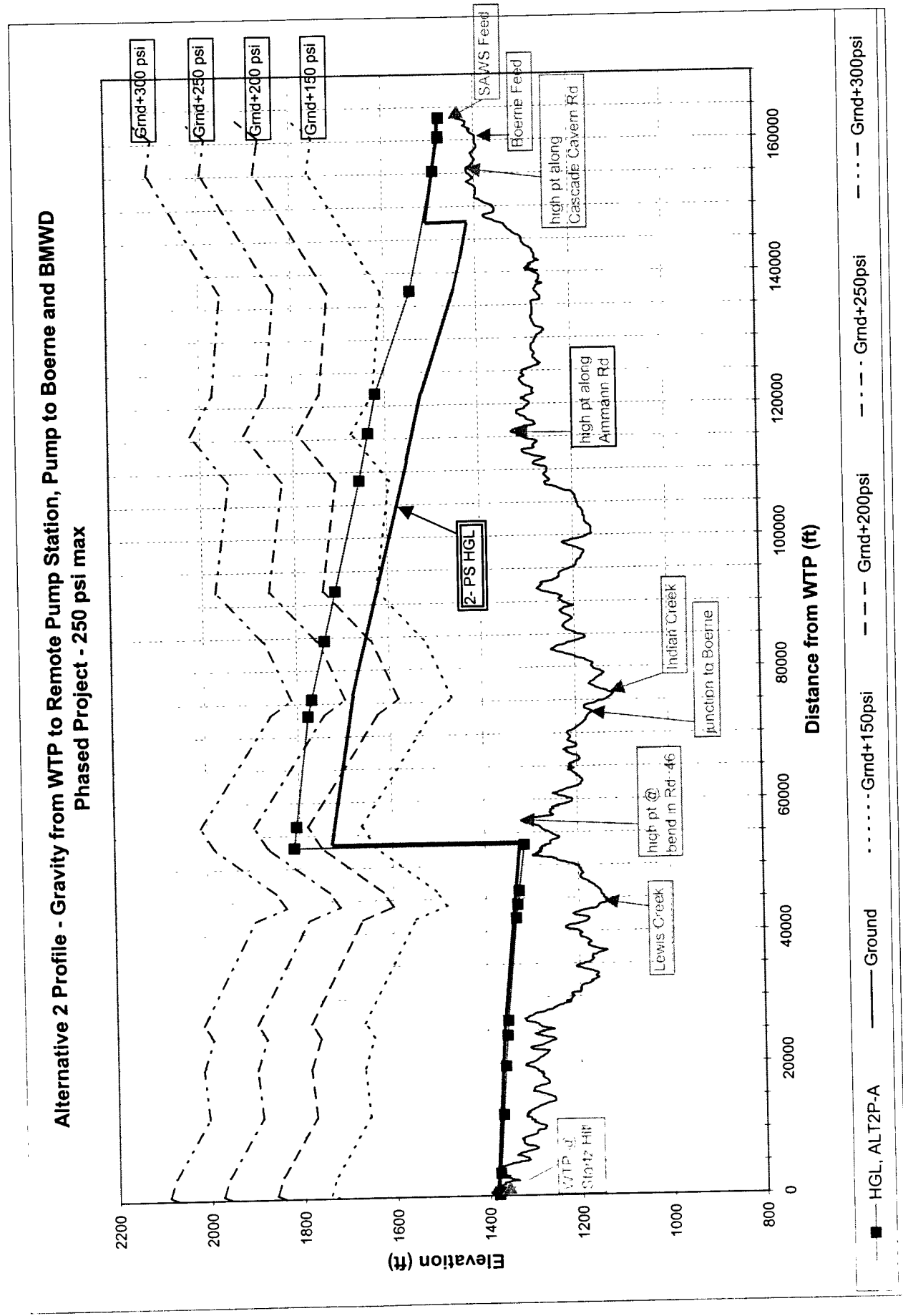


FIGURE 7 - Profile from Boerne Junction to BMWD

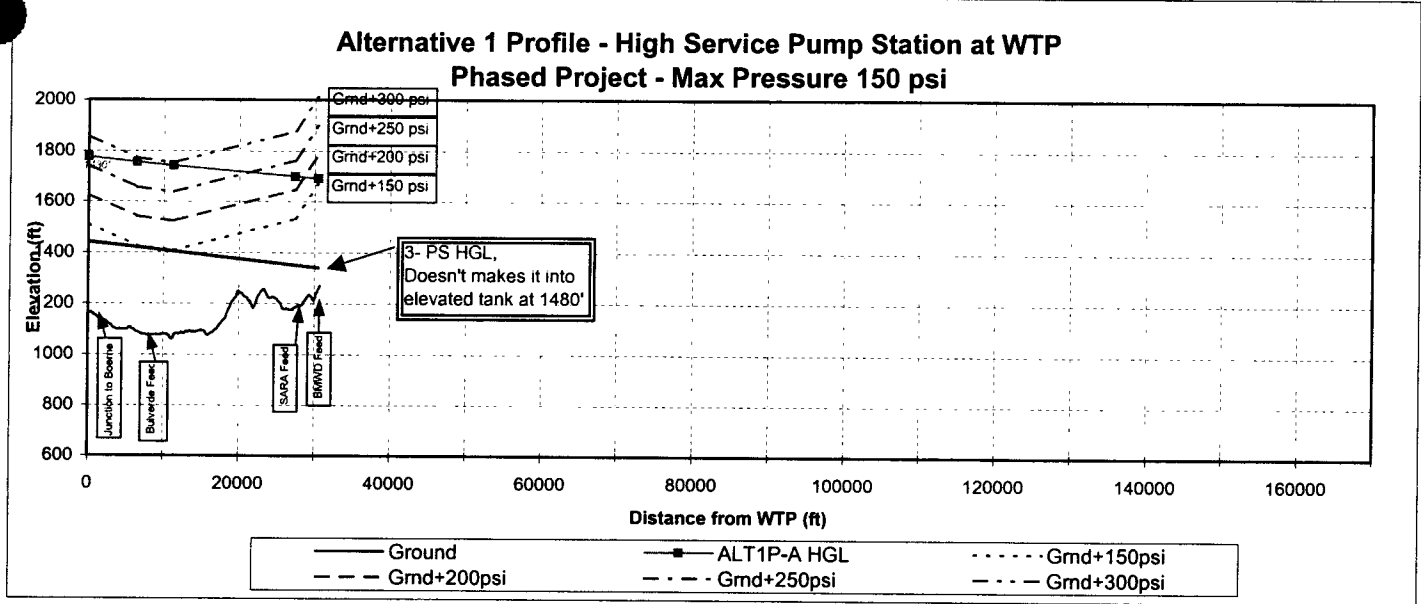


FIGURE 8 - Profile from Boerne Junction to BMWD

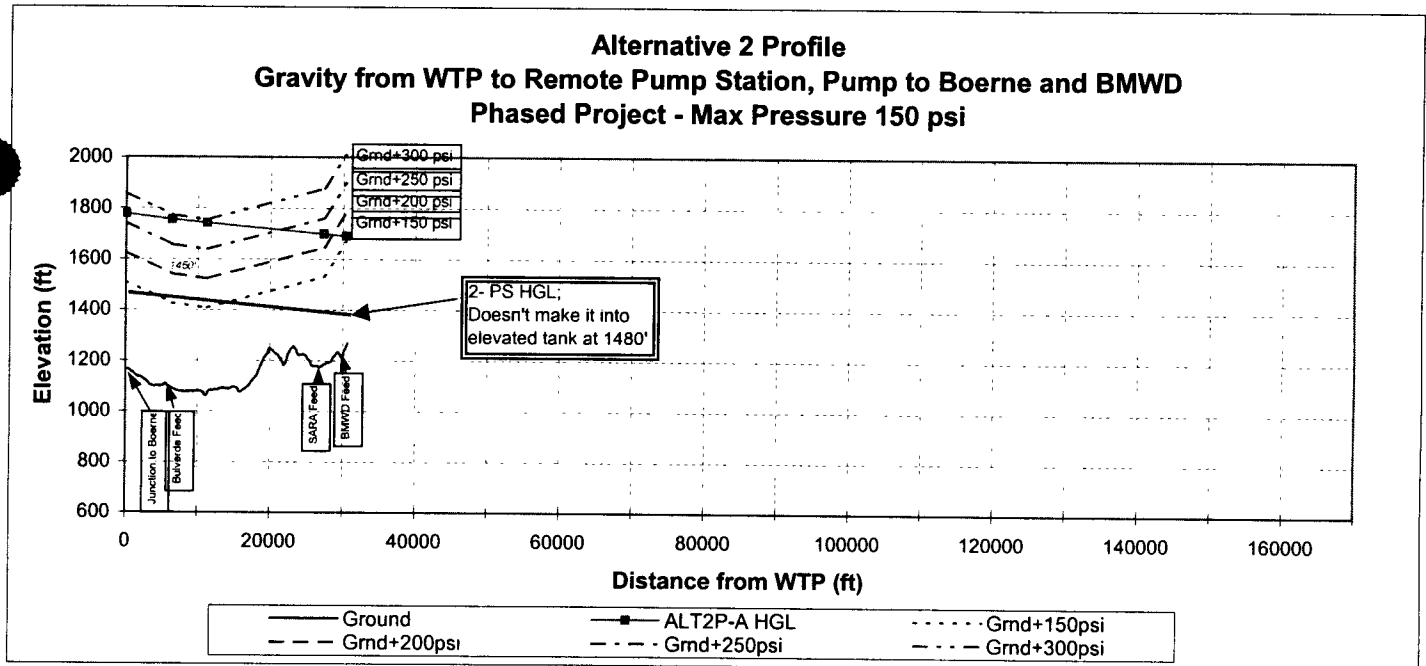


FIGURE 9 - Profile from Boerne Junction to BMWD

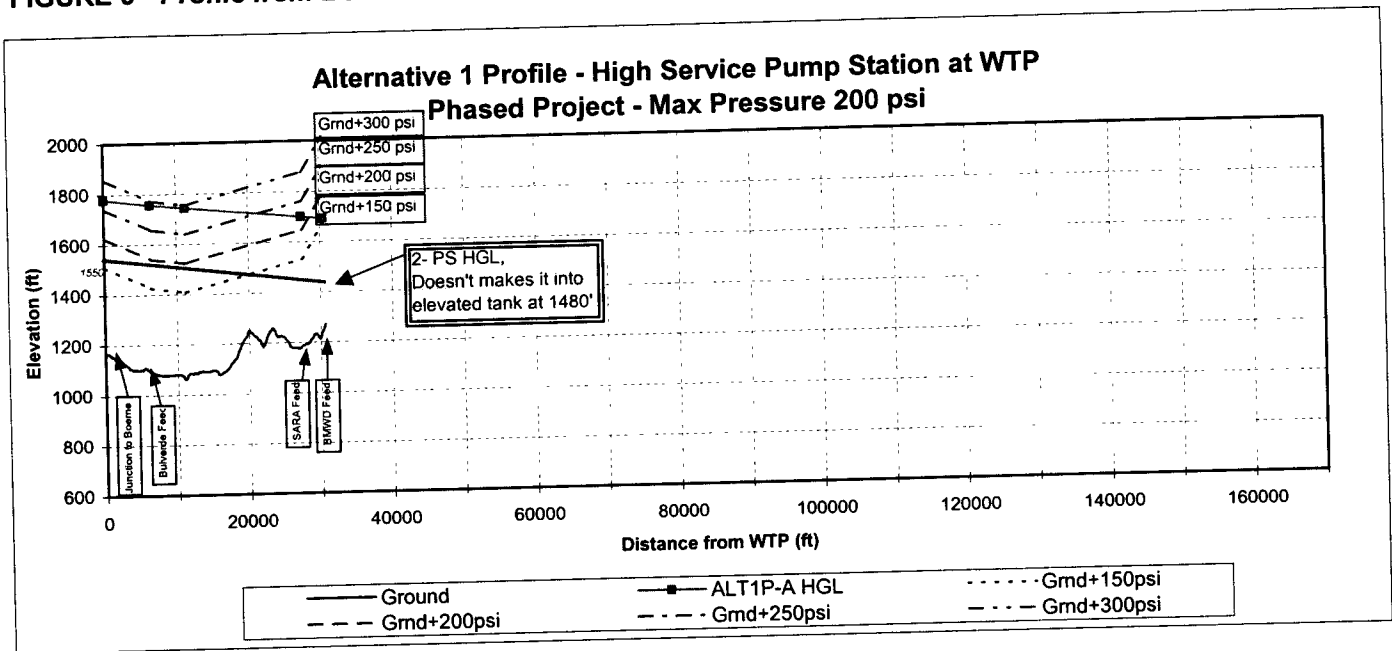


FIGURE 10 - Profile from Boerne Junction to BMWD

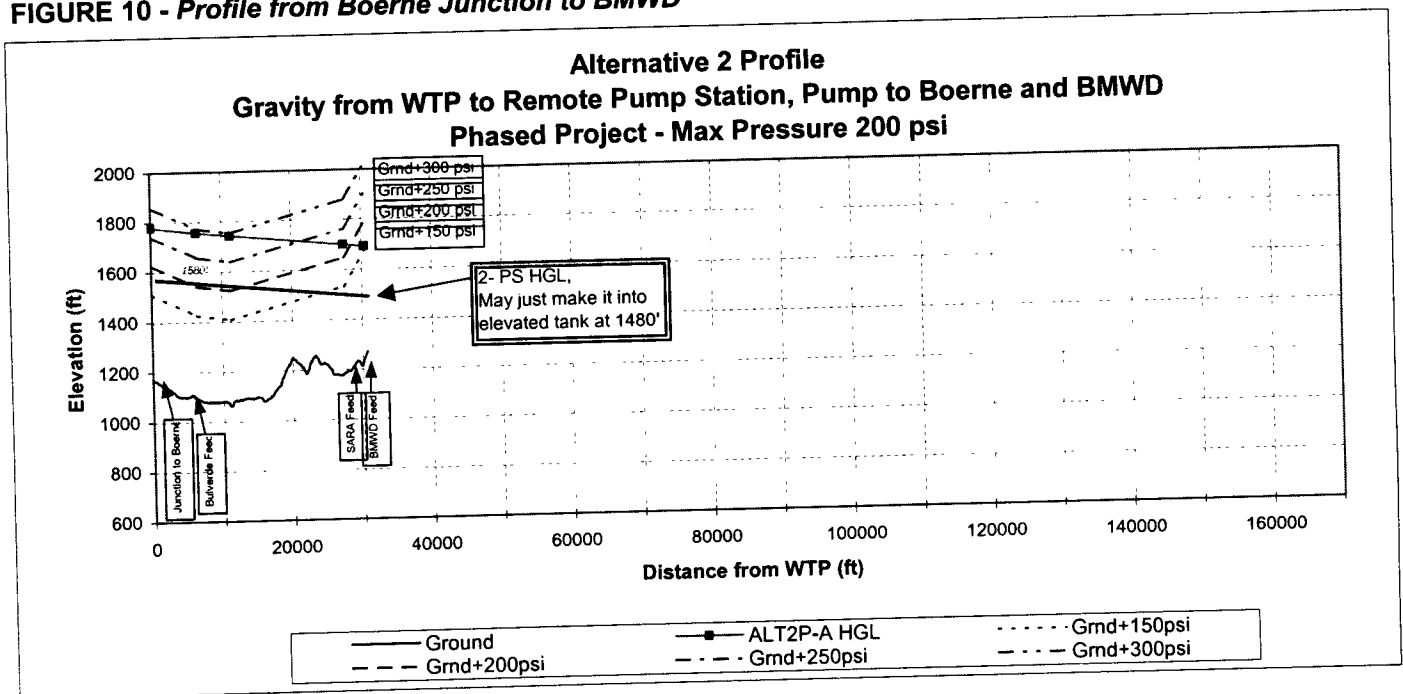


FIGURE 11 - Profile from Boerne Junction to BMWD

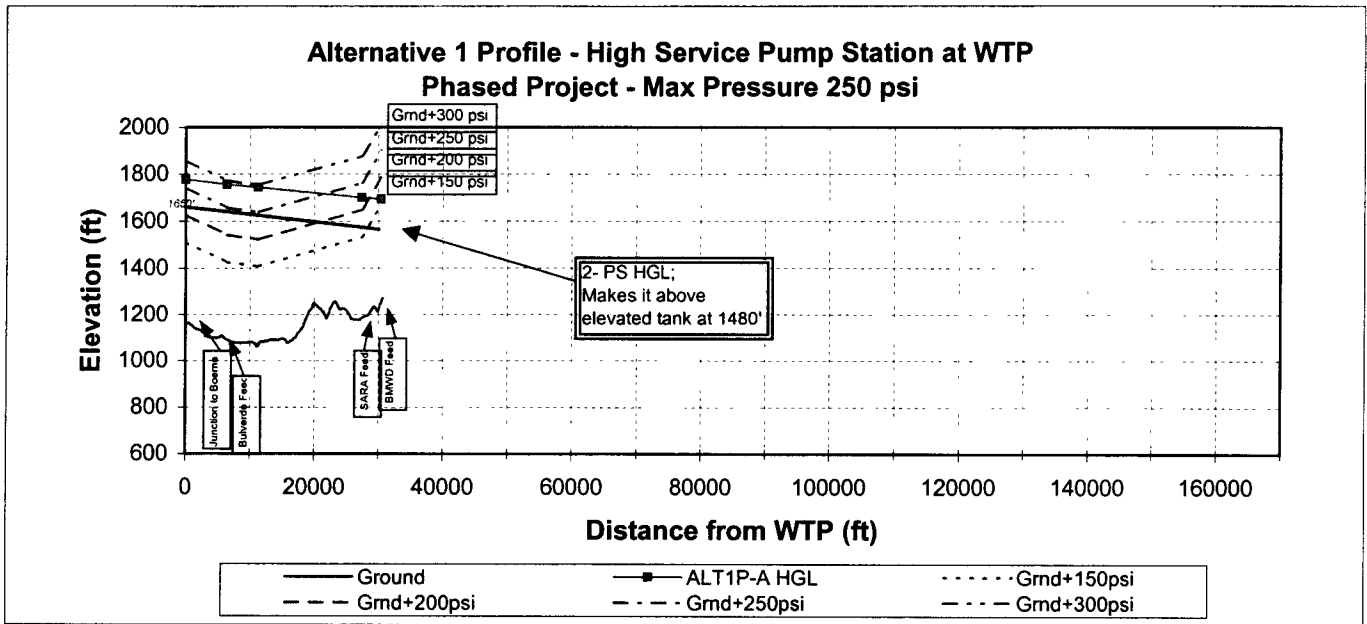
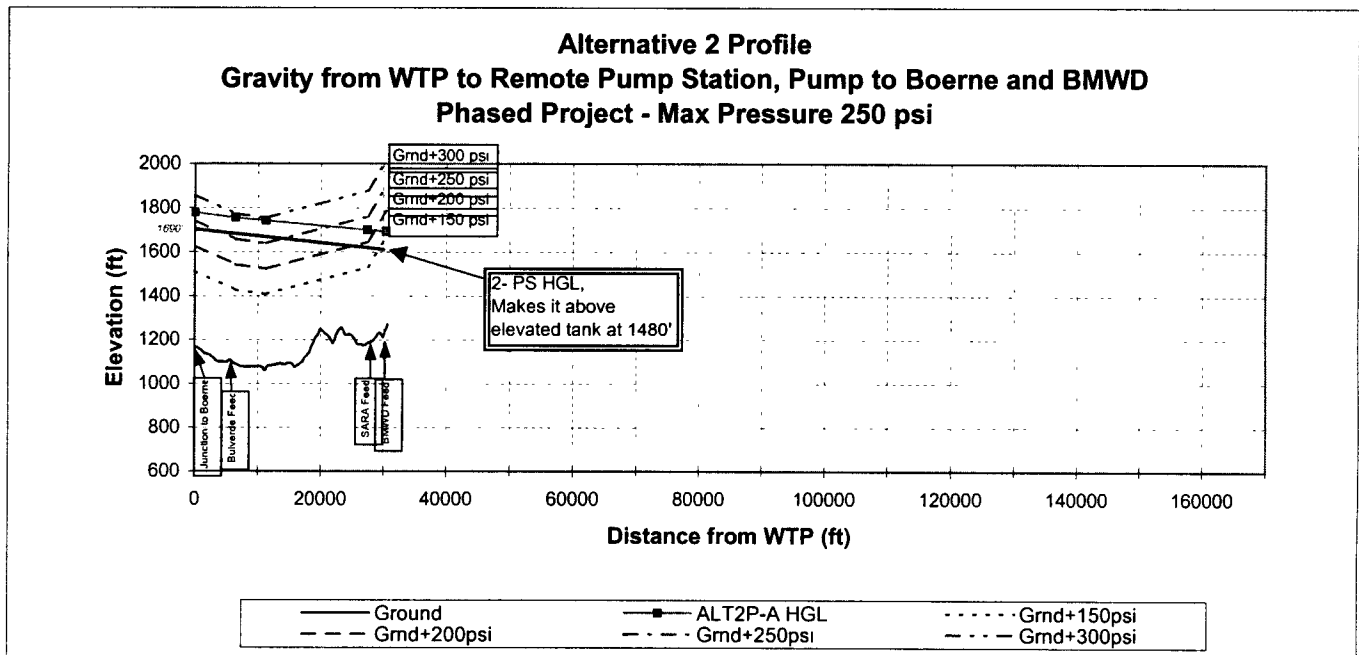


FIGURE 12 - Profile from Boerne Junction to BMWD



TM No. 2 Appendix

Background and Working Information

GBRA REGIONAL WATER SYSTEM
ALTERNATIVES FOR CONVEYANCE OF POTABLE WATER FROM THE WTP TO GBRA PROJECT CUSTOMERS
EVALUATE VARIOUS MAXIMUM PRESSURE CLASSES FOR OPTIMAL BALANCE OF PIPING AND PUMPING COSTS

PRELIMINARY ESTIMATE OF COSTS ⁽¹⁾

Basis of Comparison	ALT 1P-A				ALT 2P-A			
	150 psi Max	200 psi Max	250 psi Max	300 psi Max	150 psi Max	200 psi Max	250 psi Max	300 psi Max
Capital Costs								
Transmission Pipelines ⁽²⁾	\$ 14,225,000	\$ 14,746,000	\$ 15,889,000	\$ 17,754,000	\$ 15,199,000	\$ 15,641,000	\$ 16,184,000	\$ 17,031,000
WTP Pump Station	\$ 991,000	\$ 1,425,000	\$ 1,861,000	\$ 2,385,000	-	-	-	-
Booster Pump Station 1	\$ 1,180,000	\$ 766,000	\$ 558,000	-	\$ 932,000	\$ 1,358,000	\$ 1,760,000	\$ 2,006,000
Booster Pump Station 2	\$ 558,000	-	-	-	\$ 1,251,000	\$ 754,000	\$ 558,000	-
Booster Pump Station 3	-	-	-	-	\$ 558,000	-	-	-
System Storage	\$ 799,000	\$ 399,000	\$ 399,000	\$ -	\$ 1,198,000	\$ 799,000	\$ 799,000	\$ 399,000
Electrical Feed	\$ 193,000	\$ 193,000	\$ 216,000	\$ 239,000	\$ 204,000	\$ 184,000	\$ 200,000	\$ 196,000
Total Capital Cost ⁽³⁾	\$ 17,946,000	\$ 17,529,000	\$ 18,923,000	\$ 20,378,000	\$ 19,342,000	\$ 18,736,000	\$ 19,501,000	\$ 19,632,000
Add'l Land Acquisition (PS and Storage Tank)	\$ 14,000	\$ 7,000	\$ 7,000	\$ -	\$ 20,000	\$ 14,000	\$ 14,000	\$ 7,000
Total Project Cost ⁽³⁾	\$ 17,960,000	\$ 17,536,000	\$ 18,930,000	\$ 20,378,000	\$ 19,362,000	\$ 18,750,000	\$ 19,515,000	\$ 19,639,000
Annual O&M Costs								
Annual Debt Service (Assuming 25 years, effective interest rate of 6.5%)	\$ 1,473,000	\$ 1,438,000	\$ 1,552,000	\$ 1,671,000	\$ 1,588,000	\$ 1,538,000	\$ 1,600,000	\$ 1,610,000
Pumping Costs	\$ 808,000	\$ 809,000	\$ 902,000	\$ 999,000	\$ 849,000	\$ 772,000	\$ 837,000	\$ 820,000
Operation and Maintenance ⁽⁴⁾								
Pump Station	\$ 68,000	\$ 55,000	\$ 60,000	\$ 60,000	\$ 69,000	\$ 53,000	\$ 58,000	\$ 50,000
Transmission Facilities	\$ 142,000	\$ 147,000	\$ 159,000	\$ 178,000	\$ 152,000	\$ 156,000	\$ 162,000	\$ 170,000
Storage Facilities	\$ 8,000	\$ 4,000	\$ 4,000	\$ -	\$ 12,000	\$ 8,000	\$ 8,000	\$ 4,000
	\$ 1,026,000	\$ 1,015,000	\$ 1,125,000	\$ 1,237,000	\$ 1,082,000	\$ 989,000	\$ 1,065,000	\$ 1,044,000
Total Annual Cost ⁽³⁾	\$ 2,499,000	\$ 2,453,000	\$ 2,677,000	\$ 2,908,000	\$ 2,670,000	\$ 2,527,000	\$ 2,665,000	\$ 2,654,000

⁽¹⁾ Costs are developed for purposes of preliminary evaluation and include only those costs that vary between the alternatives. Thus, the costs should not be taken as final estimates for any alternative. Maximum pressures represent max pressures in main pipeline, not including branch to BMW/D.

⁽²⁾ Lengths obtained by graphical analysis of hydraulic profile using only a limited number of ground points for reference. This methodology was applied for comparative analysis only. Actual piping lengths will vary in design.

⁽³⁾ Items not included for cost comparison due to equivalence between alternatives include: Intake, Intake Pump Station and Water Treatment Plant, Interconnects to all participants, Equalization Tank near Boerne/SAWS Delivery Point, Environmental Studies.

⁽⁴⁾ O&M costs assume 1% of the total capital costs of pipelines and tanks, 2.5% of the total capital cost of pump stations.

Description of Alternatives

Alt. 1P-A: Single high service pump station at WTP (route along Rd 46); Phased to provide 14 mgd with add'l head to high service pump station at WTP.
Alt. 2P-A: Gravity from WTP to west of Rd. 281 along Rd. 46 to remote pump station, pump to Boerne and BMW/D; Phased to provide max capacity of 14 mgd.

SUMMARY OF PIPING SCHEMES

Mainline Pres. Class No. of Req'd PS	ALT 1P-A				ALT 2P-A			
	Max. Pressure Class ¹ (psi)				Max. Pressure Class ¹ (psi)			
	150 psi	200 psi	250 psi	300 psi	150 psi	200 psi	250 psi	300 psi
	3	2	2	1	3	2	2	1
Pipe length, ft (p<150psi)	193841	137689	75841	50898	193841	147341	125841	103398
Pipe length, ft (150<p<200psi)	0	56152	73000	23943	0	38500	35500	24443
Pipe length, ft (200<p<250psi)	0	0	45000	57500	0	8000	24500	28500
Pipe length, ft (250<p<300psi)	0	0	0	61500	0	0	8000	37500
PS ₁ Head Lift (ft)	195	300	410	545	210	330	450	522
PS ₁ Flow (mgd)	14.0	14.0	14.0	14.0	12.0	12.0	12.0	12.0
PS ₁ hp	680	1050	1440	1910	630	990	1350	1570
PS ₂ Head Lift (ft)	300	250	145	-	320	245	125	-
PS ₂ Flow (mgd)	11.2	7.9	7.9	-	11.2	7.9	7.9	-
PS ₂ hp	840	490	290	-	900	480	250	-
PS ₃ Head Lift (ft)	110	-	-	-	75	-	-	-
PS ₃ Flow (mgd)	7.9	-	-	-	5.1	-	-	-
PS ₃ hp	20	-	-	-	100	-	-	-

¹ Represents maximum pressure class in main pipeline and does not include branch to BMWWD.

DETAILED LENGTH BREAKDOWN¹

		Length of Piping (ft)									
		ALT. 1P-A					ALT. 2P-A				
Dia (in.)	Specific PC/Mainline Max. PC (psi)	150	200	250	300	150	200	250	300	150	200
36	<150	0	0	0	0	26506	26506	26506	26506	26506	26506
33	<150	0	0	0	0	15536	15536	15536	15536	15536	15536
30	300	0	0	0	28152	0	0	0	0	5152	5152
	250	0	0	17652	45000	0	0	8152	15000	0	15000
	200	0	24152	55500	0	0	9652	12000	0	0	0
	<150	73152	49000	0	0	31110	21458	10958	10958	0	0
24	300	0	0	0	10848	0	0	0	9848	0	0
	250	0	0	9348	7000	0	0	0	0	11848	8000
	200	0	11000	7500	21500	0	12848	7500	22000	0	0
	<150	48668	37668	31820	9320	48668	35820	29320	8820	0	0
20	<150	38617	38617	38617	38617	38617	38617	38617	38617	0	0
18	<150	2961	2961	2961	2961	2961	2961	2961	2961	0	0
14	300	0	0	0	22500	0	0	0	8000	22500	22500
	250	0	0	18000	5500	0	8000	4500	5500	0	0
	200	0	21000	10000	2443	0	16000	16000	2443	0	0
	<150	30443	9443	2443	0	30443	6443	1943	0	0	0
Totals		193841	193841	193841	193841	193841	193841	193841	193841	193841	193841

¹ Lengths obtained by graphical analysis of hydraulic profile using only a limited number of ground points for reference. This methodology was applied for comparative analysis only. Actual piping lengths will vary in design.

DETAILED COST BREAKDOWN¹

		Length of Piping (ft)									
		ALT. 1P-A					ALT. 2P-A				
Dia (in.)	Specific PC/Mainline Max. PC (psi)	150	200	250	300	150	200	250	300	150	200
36	<150					\$ 3,173,285	\$ 3,173,285	\$ 3,173,285	\$ 3,173,285	\$ 3,173,285	\$ 3,173,285
33	<150					\$ 1,639,289	\$ 1,639,289	\$ 1,639,289	\$ 1,639,289	\$ 1,639,289	\$ 1,639,289
30	300				\$ 3,709,112						
	250			\$ 2,058,146	\$ 5,246,803			\$ 950,488	\$ 1,748,934		
	200		\$ 2,492,051	\$ 5,726,599			\$ 995,912	\$ 1,238,184	\$ 1,000,591		
	<150	\$ 6,679,617	\$ 4,474,262			\$ 2,840,700	\$ 1,959,362	\$ 1,000,591	\$ 1,000,591		
24	300				\$ 1,111,644						
	250			\$ 847,728	\$ 634,798			\$ 1,074,442	\$ 725,484		
	200		\$ 882,779	\$ 601,895	\$ 1,725,432		\$ 1,031,086	\$ 601,895	\$ 1,765,558		
	<150	\$ 3,456,403	\$ 2,675,183	\$ 2,259,858	\$ 661,907	\$ 3,456,403	\$ 2,543,938	\$ 2,082,307	\$ 626,397		
20	<150	\$ 2,429,143	\$ 2,429,143	\$ 2,429,143	\$ 2,429,174	\$ 2,429,143	\$ 2,429,143	\$ 2,429,143	\$ 2,429,171		
18	<150	\$ 177,245	\$ 177,245	\$ 177,245	\$ 177,233	\$ 177,245	\$ 177,245	\$ 177,245	\$ 177,233		
14	300				\$ 1,581,037			\$ 562,146	\$ 1,581,037		
	250		\$ 1,155,638	\$ 1,119,318	\$ 342,014		\$ 497,475	\$ 279,829	\$ 342,014		
	200		\$ 459,869	\$ 550,304	\$ 134,439		\$ 880,486	\$ 880,486	\$ 134,439		
	<150	\$ 1,482,557	\$ 459,869	\$ 118,973		\$ 1,482,557	\$ 313,771	\$ 94,623			
Totals		\$ 14,224,965	\$ 14,746,170	\$ 15,889,208	\$ 17,753,593	\$ 15,198,622	\$ 15,640,990	\$ 16,183,952	\$ 17,031,360		

¹ Previous Analysis using more conservative approach to est. pressure class \$ 18,368,189

Costs based on lengths obtained by graphical analysis of hydraulic profile using only a limited number of ground points for reference. This methodology was applied for comparative analysis only. Actual piping lengths will vary in design

Equation for pumping/energy costs (assumes continuous operation)

$$\left(\frac{Q \text{ (mgd)} \times 0.94 \times \frac{4.7 \text{ ft}^3}{\text{gal}} \times \frac{1 \text{ ft}}{1.48 \text{ ft}} \right) \times \frac{KWh}{\text{hp}} \times 0.746 \times 8.760 \times 10^6 \times 0.08 = \text{Cost } \$/\text{yr}$$

where
overall efficiency = 0.7
energy rate (\$/KWh) = 0.08

Alt. 1P-A - Increase Pump Head, Q=14 MGD

Involves a single high service pumping station to Boerne
150 psi maximum in Mainline

	Pump 1	Pump 2	Pump 3	Total
Pump Head (ft)=	195	300	10	
Flow, Q (mgd)=	14.0	11.2	7.9	
Pump hp =	680	840	20	1540
Est. PS Capital Cost (mil\$)=	0.99	1.18	0.56	2.7
O&M Energy Cost (\$/yr)=	357,530	440,036	10,346	\$ 807,912
Power Connection Cost (\$)=	85,000	105,000	2,500	\$ 192,500

Alt. 1P-A - Increase Pump Head, Q=14 MGD

Involves a single high service pumping station to Boerne
200 psi maximum in Mainline

	Pump 1	Pump 2	Total
Pump Head (ft)=	300	250	
Flow, Q (mgd)=	14.0	7.9	
Pump hp =	1050	490	1540
Est. PS Capital Cost (mil\$)=	1.43	0.77	2.2
O&M Energy Cost (\$/yr)=	550,046	258,652	\$ 808,698
Power Connection Cost (\$)=	131,250	61,250	\$ 192,500

Alt. 1P-A - Increase Pump Head, Q=14 MGD

Involves a single high service pumping station to Boerne
250 psi maximum in Mainline

	Pump 1	Pump 2	Total
Pump Head (ft)=	410	145	
Flow, Q (mgd)=	14.0	7.9	
Pump hp =	1440	290	1730
Est. PS Capital Cost (mil\$)=	1.86	0.56	2.4
O&M Energy Cost (\$/yr)=	731,729	150,018	\$ 901,747
Power Connection Cost (\$)=	180,000	36,250	\$ 216,250

Alt. 1P-A - Increase Pump Head, Q=14 MGD

Involves a single high service pumping station to Boerne
300 psi maximum in Mainline

	Pump 1	
Pump Head (ft)=	545	
Flow, Q (mgd)=	14.0	
Pump hp =	1910	
Est. PS Capital Cost (mil\$)=	2.39	
O&M Energy Cost (\$/yr)=	999,250	
Power Connection Cost (\$)=	238,750	

Alt. 2P-A - Upsize Dia.s in Gravity Line, Q=14 MGD

Involves gravity to remote PS, pump to BMW&D & Boerne
150 psi maximum in Mainline

	Pump 1	Pump 2	Pump 3	Total
Pump Head (ft)=	210	320	75	
Flow, Q (mgd)=	12.0	11.2	5.1	
Pump hp =	630	900	100	1630
Est. PS Capital Cost (mil\$)=	0.93	1.25	0.56	2.7
O&M Energy Cost (\$/yr)=	330,027	468,372	50,093	\$ 848,493
Power Connection Cost (\$)=	78,750	112,500	12,500	\$ 203,750

Alt. 2P-A - Upsize Dia.s in Gravity Line, Q=14 MGD

Involves gravity to remote PS, pump to BMW&D & Boerne
200 psi maximum in Mainline

	Pump 1	Pump 2	Total
Pump Head (ft)=	330	245	
Flow, Q (mgd)=	12.0	7.9	
Pump hp =	990	480	1470
Est. PS Capital Cost (mil\$)=	1.36	0.75	2.1
O&M Energy Cost (\$/yr)=	518,814	253,479	\$ 772,064
Power Connection Cost (\$)=	123,750	60,000	\$ 183,750

Alt. 2P-A - Upsize Dia.s in Gravity Line, Q=14 MGD

Involves gravity to remote PS, pump to BMW&D & Boerne
250 psi maximum in Mainline

	Pump 1	Pump 2	Total
Pump Head (ft)=	450	125	
Flow, Q (mgd)=	12.0	7.9	
Pump hp =	1350	250	1600
Est. PS Capital Cost (mil\$)=	1.78	0.56	2.3
O&M Energy Cost (\$/yr)=	707,201	129,328	\$ 836,528
Power Connection Cost (\$)=	168,750	31,250	\$ 200,000

Alt. 2P-A - Upsize Dia.s in Gravity Line, Q=14 MGD

Involves gravity to remote PS, pump to BMW&D & Boerne
300 psi maximum in Mainline

	Pump 1	
Pump Head (ft)=	522	
Flow, Q (mgd)=	12.0	
Pump hp =	1570	
Est. PS Capital Cost (mil\$)=	2.01	
O&M Energy Cost (\$/yr)=	\$ 820,354	
Power Connection Cost (\$)=	\$ 196,250	

Pumping Station Costs

(hp)	(mil\$)	(mil\$)
<400	0.55	0.55
400	0.65	0.66
1000	1.35	1.37
2000	2.45	2.49
3000	3.38	3.43
4000	4.08	4.14
5000	4.61	4.68
6000	5.04	5.11
7000	5.47	5.55
8000	5.76	5.84
9000	6.04	6.13
10000	6.3	6.39
15000	7.28	7.39
30000	9.23	9.36
60000	12.01	12.19
80000	13.05	13.24
100000	13.98	14.18

Reference: HDR Cost Estimating, Section 5 of Studies Level
Engineering and Costing Methodology, Senate Bill 1 Report.

Costs for pumping stations include costs for pumps, housing, motors, electrical control, site work, and all materials needed

$$\text{PowerConn } (\$50,000/\text{min}) = \frac{\$125}{\text{hp}} \times \text{Station hp}$$

Costs for electrical power connection include the distance to the nearest power source and the electrical demand of the pumping station. The following equation was developed to estimate power connection costs

Description of Alternatives

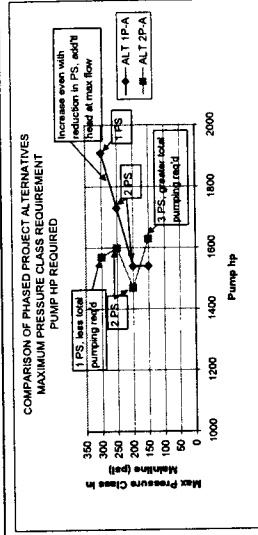
Alt. 1 - Single high service pump station at WTP (route along Rd 46)

Alt. 1P-A. Add head to high service pump station at WTP

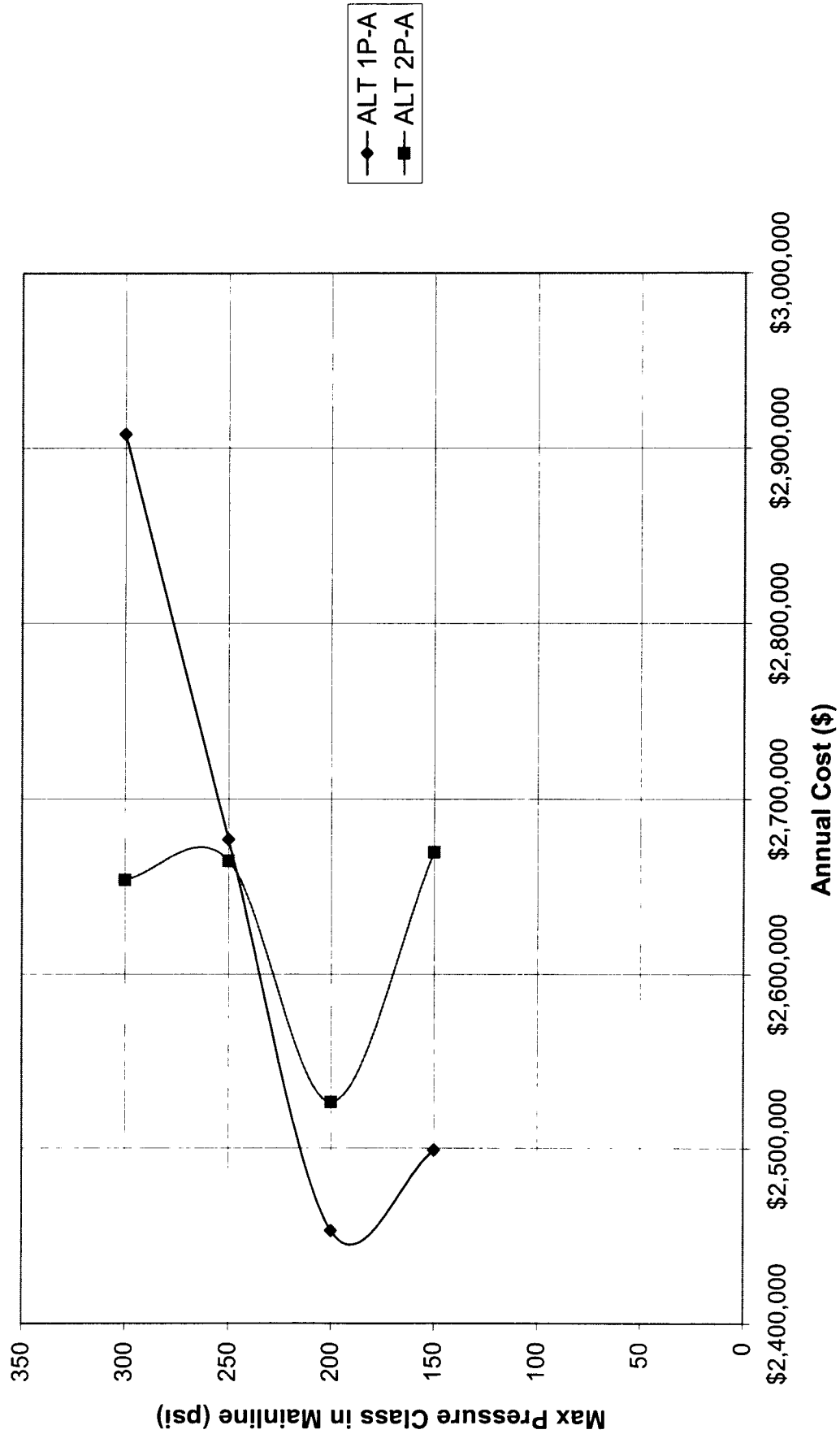
Alt. 2 - Gravity from WTP to west of Rd 281 along Rd. 46 to remote pump station, pump to Boerne and BMW&D

Alt. 2P-A. Increase pipe size in gravity line to provide Max capacity of 14 mgd

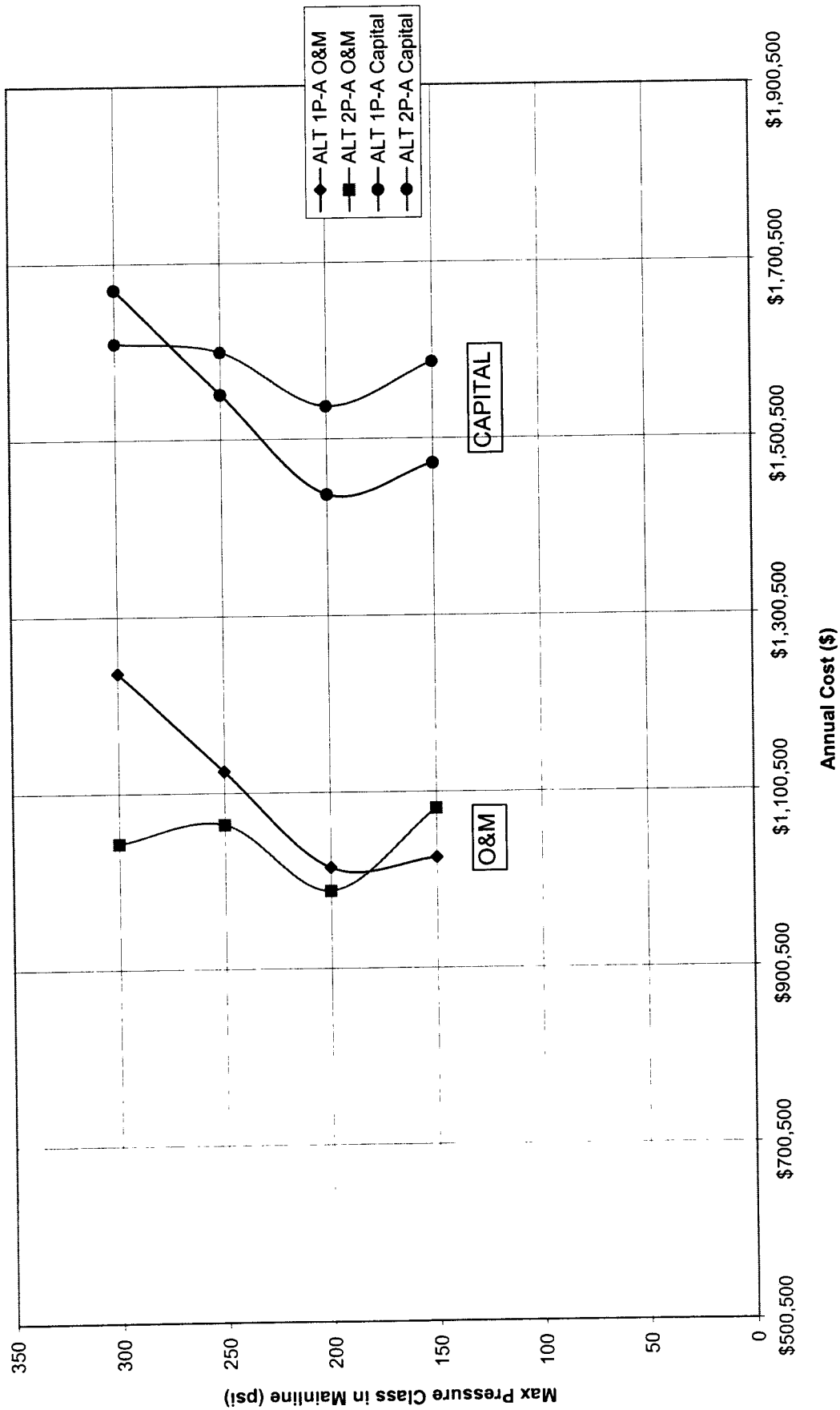
Max Pressure in Mainline	150	200	250	300	150	200	250	300
Pump hp	1540	1540	1730	1910	1630	1470	1600	1570



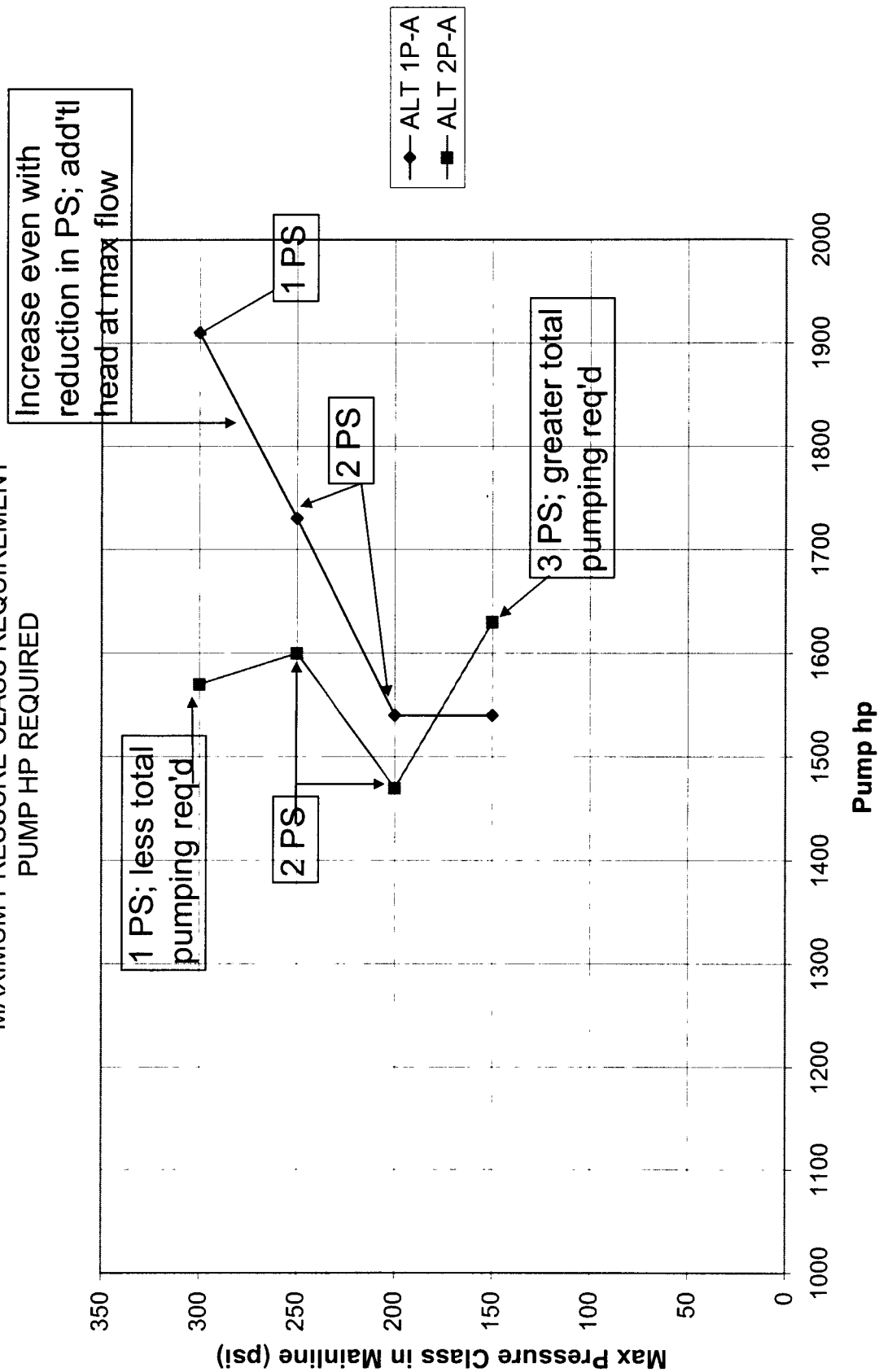
COMPARISON OF PHASED PROJECT ALTERNATIVES
MAXIMUM PRESSURE CLASS REQUIREMENT



COMPARISON OF PHASED PROJECT ALTERNATIVES MAXIMUM PRESSURE CLASS REQUIREMENT CAPITAL AND O&M COSTS



COMPARISON OF PHASED PROJECT ALTERNATIVES MAXIMUM PRESSURE CLASS REQUIREMENT PUMP HP REQUIRED



Appendix C
Technical Memorandum No. 3

To: File: 07081-033-036

From: Christianne Gaylord
(Registered in California, C57977)

Date: February 21, 2000 (Revised May 23, 2000)



*T e c h n i c a l
M e m o r a n d u m*

**Subject: Guadalupe-Blanco River Authority Regional Water System
For Portions of Comal, Kendall, and Bexar Counties
HDR Project No. 07081-033-036
Technical Memorandum No. 3
Hydraulic Design Alternatives for Reduced Maximum Pressure Class**

Purpose

The purpose of this technical memorandum (TM) is to further supplement previous hydraulic analysis of design alternatives evaluated for the Guadalupe-Blanco River Authority (GBRA) Regional Water System for portions of Comal, Kendall, and Bexar Counties. In response to concerns raised during Milestone Meeting No. 1, the maximum pipe pressure class criteria for the mainline of the system was evaluated further to establish the optimum pressure class for the hydraulic design alternatives. Results of the 200 psi optimum maximum pressure class are summarized in Technical Memorandum No. 2 (TM No. 2), *Determination of Maximum Pressure Class*.

Based on the results of TM No. 2, additional evaluation for feasible hydraulic design alternatives was performed and is summarized herein, in TM No. 3. This evaluation includes a comparison of the differential probable costs for a reduced maximum pressure class design of the preferred alternative piping and pumping station scenario (pump to all delivery points) evaluated previously in TM No. 1, *Water Delivery System Hydraulic Design and Expansion Alternatives*. A final hydraulic design alternative is recommended based on the optimum 200 psi maximum pressure within almost all of the proposed system.

Basis of Analysis

This analysis is intended to supplement previous analyses presented in TM No. 1 and TM No. 2 and utilizes the following basic information:

- Preliminary Pipeline Route (same as that used for TM s No. 1 and 2 analyses).
- Alternative Pipeline Route – Power Transmission Line
- Ground Profiles for Preliminary and Alternative Pipeline Routes.
- System Demand Distribution and Phased Project Distribution.
- Preferred Hydraulic Design Approach – Pump to all Delivery Points.
- Phased Project Equivalent Pipe Sizing.
- Hazen-Williams Friction Coefficient of 120.
- Optimum Maximum Pressure Class of 200 psi for Reduced Maximum Pressure Class.

Refer to TMs No. 1 and 2 for a detailed description of the above information. TM No. 3 serves to further evaluate the feasibility of the preferred hydraulic design alternative for criteria developed in TM No.2, specifically reduction of the maximum pressure within the majority of transfer piping from 300 psi to 200 psi. The analysis described herein further evaluates the feasibility of hydraulic design alternatives for reduced maximum pressure of 200 psi, and details the additional facilities required to accomplish phased project expansion to 15 mgd (16,803 acft/yr).

This phased project capacity value allows for meeting the annual delivery quantity in 347 days, or 95% of the year, to allow for losses and/or downtimes. It should be noted that the 15 mgd value of maximum capacity for the system is also based on a particular demand distribution assumed for expanded flow capacity and may vary based on the actual demand distribution of additional flows.

Base Project Alternatives and Phasing Options for Future Capacity Expansion

In TMs No. 1 and 2, hydraulic design Alternatives 1 and 2 were evaluated to investigate the potential for expansion of the project facilities to deliver water that may be made available by maximizing capacity of the system. The most feasible expansion options for the preferred Alternative 1 (pumped delivery to all customers) have been evaluated further for the purposes of this TM and include the following:

Alternative 1 (as presented in TM No. 1 and No. 2)- Pump base project demand of 9.9 mgd to all delivery points with single PS located at WTP. Maximum pressure class of 250 psi.

- **ALT 1P-A1.** Increase capacity and head of high service pump station at WTP and pressure class of pipelines to 300 psi for maximum capacity expansion.
- **ALT 1P-A2.** Increase capacity of system by addition of remote pump station, maintain 250 psi maximum pressure for maximum capacity expansion.

Alternative 1(a) – Reduced Maximum Pressure - Pump base project demand of 9.9 mgd to all delivery points with maximum pressure to 150 psi, requiring both a WTP pump station and remote pump station.

- **ALT 1(a)P-1.** Increase pressure class of pipelines to 200 psi for maximum capacity expansion.
- **ALT 1(a)P-2.** Increase capacity of system by addition of a second remote pump station, maintain 150 psi maximum pressure for phased project maximum capacity expansion.

Comparison of the above phasing alternatives was accomplished using a capacity value of 14 mgd, the maximum capacity of the Alternative 1 system (with a single pump station at the WTP). This maximum capacity value is used initially to establish a basis of comparison between the alternatives for selection of the most feasible hydraulic design approach. The actual maximum capacity of the selected system will be determined and applied for the preferred final design alternative.

Methodology for Evaluation of Reduced Maximum Pipe Pressure Class

The methodology for determination of the reduced maximum pipe pressure class consisted of utilizing the hydraulic grade lines (HGLs) developed in TMs No. 1 and 2. Since the piping diameter and flow for the base and phased projects remain unchanged, the slope of the HGL also

remains the same. For simplicity, graphical analysis using these HGLs was conducted to develop the reduced maximum pressure alternative.

The HGL required for the reduced maximum pipe pressure class condition was mapped to provide a minimum working pressure of 10 psi at any point in the line, requiring addition of a booster pump station once the minimum pressure is reached midway through the pipeline.

Hydraulic Grade Line, HGL

The resulting HGL profiles for the base and reduced maximum pressure class alternatives are graphed from the WTP to SAWS in Figures 1 and 2, respectively. The profiles indicate HGL profiles for both the base and phased project conditions.

The reduced maximum pressure of 150 psi alternative is feasible for the current pipeline alignment, but not for the alternative alignment along the power transmission line. If the power transmission line alignment were to be selected, a maximum pressure class of at least 200 psi must be allowed under base project conditions, as indicated in Figure 2.

Evaluation of the most feasible reduced maximum pressure class alternative was continued using the pipeline alignment used previously in TM No.s 1 and 2, as detailed below. The effect of interchanging this alignment with the Power Transmission Line Route (Alternative) is addressed in the *Recommended Hydraulic Design Alternative* Section of this TM.

Required Piping Lengths

The required piping lengths for each alternative were evaluated directly from the HGL profiles. Since this graphic methodology varies distinctly from the spreadsheet calculation methodology used in TM No.1, the resulting distances are not equivalent. In fact, since only the extreme high and low ground points were used to create the HGL profiles, estimation of required pressure class by graphical methods results in an averaged value, rather than the maximum estimated value predicted from TM No. 1 spreadsheet calculations. However, for the purposes of this comparison, the base alternative (250 psi max for 9.9 mgd; 300 psi max for full capacity expansion) was estimated graphically to produce an averaged value comparable to the remaining analyses. The resulting measured lengths are tabulated for corresponding pressure class ranges in Table 1, *Summary of Required Piping – Reduced Maximum Pressure Class Evaluation*.

FIGURE 1

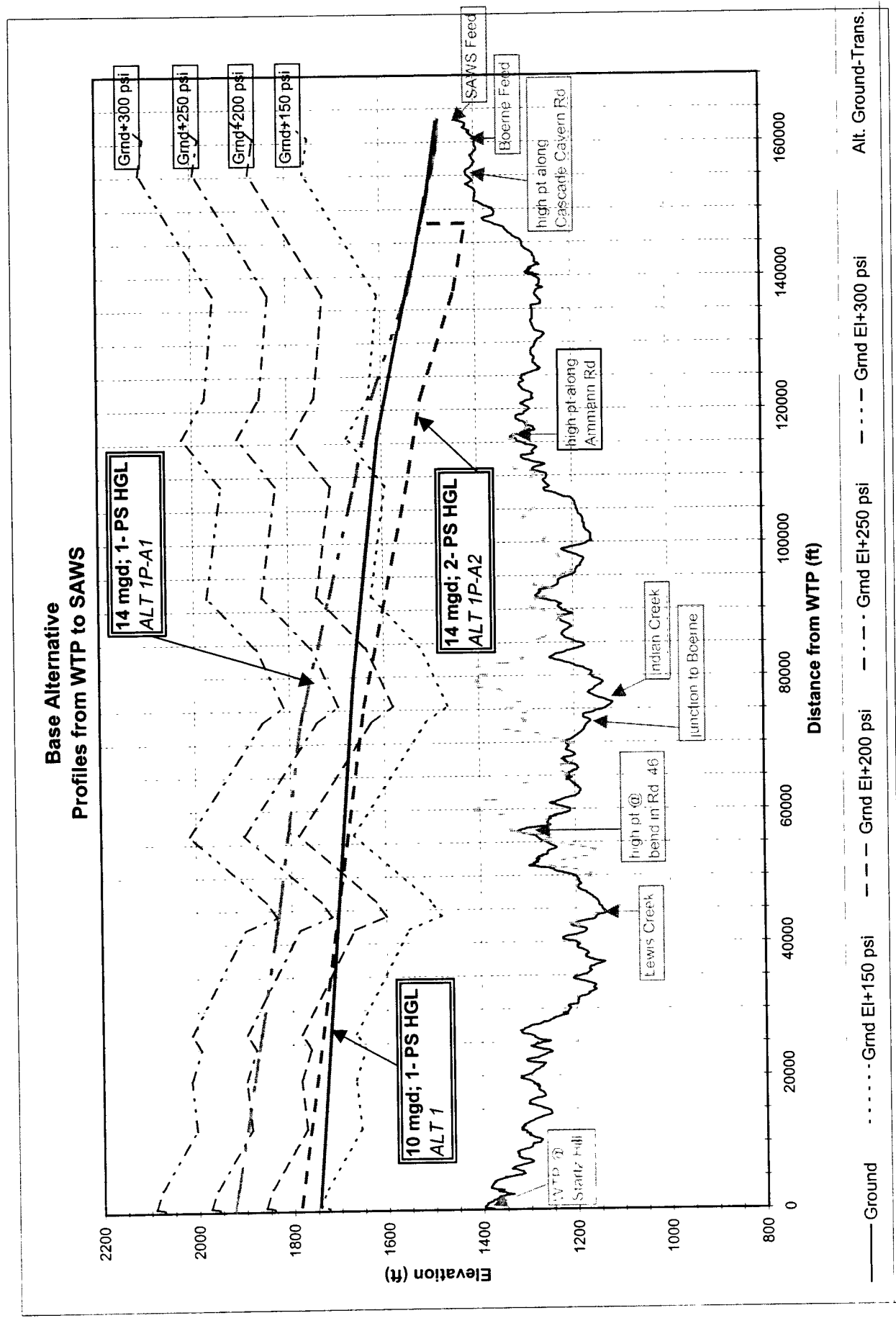


FIGURE 2

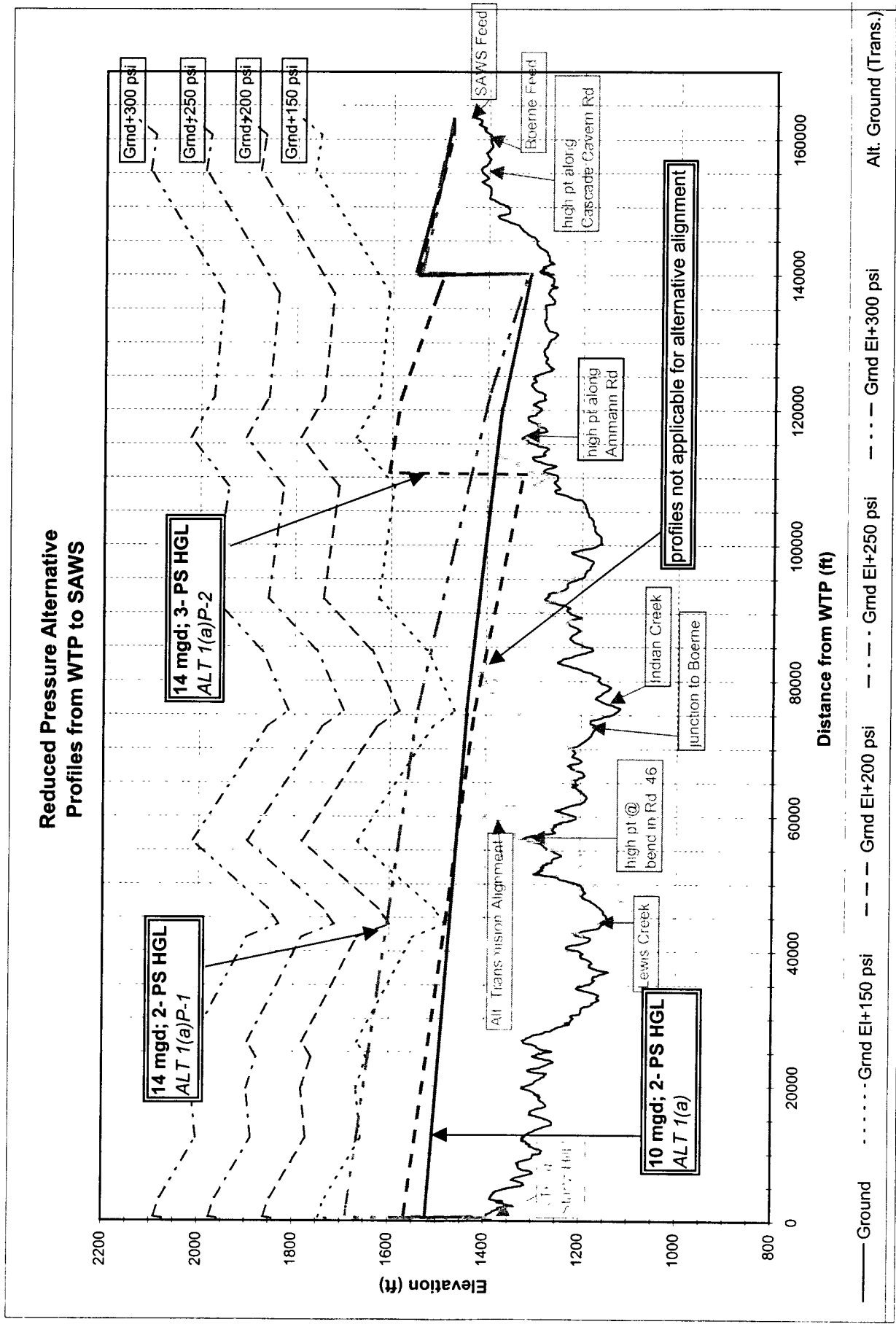


TABLE 1 – Summary of Required Piping – Reduced Maximum Pressure Class Evaluation

Max. Pressure Class¹/No. PSs	Base Project		Phased Project			
	Alt1	Alt1(a)	Alt1P-A1	Alt1P-A2	Alt1(a)P-1	Alt1(a)P-2
	250 psi; 1 PS	150 psi; 2 PS	300 psi; 1 PS	250 psi; 2 PS	200 psi; 2 PS	150 psi; 3 PS
Pipe length, ft (p<150psi)	75841	193841	50898	75841	137689	193841
Pipe length, ft (150<p<200psi)	73000	0	23943	73000	56152	0
Pipe length, ft (200<p<250psi)	45000	0	57500	45000	0	0
Pipe length, ft (250<p<300psi)	0	0	61500	0	0	0

¹ Represents maximum pressure class in main pipeline and does not include branch to BMWD.

Required Pumping Facilities

The required pumping facilities for each hydraulic design alternative were evaluated. The resulting pumping requirements associated with the base and reduced maximum pressure alternatives is summarized in Table 2, *Summary of Pumping Requirements – Reduced Maximum Pressure Class Evaluation*.

TABLE 2 – Summary of Pumping Requirements – Reduced Maximum Pressure Class Evaluation

Max. Pressure Class¹/No. PSs	Base Project		Phased Project			
	Alt1	Alt1(a)	Alt1P-A1	Alt1P-A2	Alt1(a)P-1	Alt1(a)P-2
	250 psi; 1 PS	150 psi; 2 PS	300 psi; 1 PS	250 psi; 2 PS	200 psi; 2 PS	150 psi; 3 PS
PS ₁ hp	910	360	1910	1440	1090	670
PS ₂ hp	-	420	-	270	530	910
PS ₃ hp	-	-	-	-	-	500
Total hp	910	780	1910	1710	1620	2080

Required System Storage

Because it is a unique component of the hydraulic design alternatives evaluated, the additional storage that may be required at remote pumping facilities was considered. For all practical

purposes, the minimum storage needed at a remote pumping facility was assumed as 0.25 million gallons for the base project and 0.50 million gallons for the phased project.

Relative Cost Comparison of Alternatives

Costs for facilities and O&M required for each alternative were evaluated to provide a cost comparison between alternatives.

Cost Basis

For the purpose of this comparison, only unique components were evaluated for cost, not including all common components. The resulting cost value is useful for determining the relative difference between alternatives and should in no way be construed as total for any alternative.

The cost comparison included consideration for the following unique components:

- Transmission pipelines
- WTP/Remote Booster Pump Stations
- System Storage
- Electrical Feed
- Additional Land Acquisition (Remote PS and Storage Tank)
- Pumping Costs
- Operation and Maintenance for Pump Stations, Transmission and Storage Facilities

The cost comparison does not include the following common components:

- Intake
- WTP
- RW Pipeline
- Interconnects
- Equilization Tank
- Environmental Studies and Mitigation
- Land ROW Cost
- Engineering and Financing Costs

The following assumptions were used for cost development:

- Annual debt service calculated for a period of 25 years at an interest rate of 6.5%.
- Pumping efficiency (wire to water ratio) of 0.70.
- Pumping energy cost considered at \$0.08 per kilo-watt hour.

The resulting costs for each maximum pressure class requirement for each evaluated alternative is listed in Table 3, *Preliminary Estimate of Costs – Reduced Maximum Pressure Class Evaluation*. The results are also shown schematically for base and phased project conditions for each alternative in Figure 3, *Alternatives, Reduced Maximum Pressure Evaluation*.

TABLE 3 – Preliminary Estimate of Costs – Reduced Maximum Pressure Class Evaluation

Basis of Comparison	Base Project		Phased Project			
	ALT 1	ALT 1(a)	ALT 1P-A1	ALT 1P-A2	ALT 1(a)P-1	ALT 1(a)P-2
	1 PS 250 psi Max	2 PS 150 psi Max	1 PS 300 psi Max	2 PS 250 psi Max	2 PS 200 psi Max	3 PS 150 psi Max
Capital Costs						
Transmission Pipelines ⁽³⁾	\$ 15,889,000	\$ 14,225,000	\$ 17,754,000	\$ 15,889,000	\$ 14,746,000	\$ 14,225,000
WTP Pump Station	\$ 1,269,000	\$ 558,000	\$ 2,385,000	\$ 1,861,000	\$ 1,470,000	\$ 979,000
Booster Pump Station 1	-	\$ 558,000	-	\$ 558,000	\$ 813,000	\$ 1,263,000
Booster Pump Station 2	-	-	-	-	-	\$ 558,000
System Storage	\$ -	\$ 282,000	\$ -	\$ 399,000	\$ 399,000	\$ 799,000
Electrical Feed	\$ 114,000	\$ 98,000	\$ 239,000	\$ 214,000	\$ 203,000	\$ 260,000
Total Capital Cost ⁽⁴⁾	\$ 17,272,000	\$ 15,721,000	\$ 20,378,000	\$ 18,921,000	\$ 17,631,000	\$ 18,084,000
Add'l Land Acquisition (PS and Storage Tank)	\$ -	\$ 7,000	\$ -	\$ 7,000	\$ 7,000	\$ 14,000
Total Project Cost ⁽⁴⁾	\$ 17,272,000	\$ 15,728,000	\$ 20,378,000	\$ 18,928,000	\$ 17,638,000	\$ 18,098,000
Annual O&M Costs						
Annual Debt Service (Assuming 25 years, effective interest rate of 6.5%)	\$ 1,416,000	\$ 1,290,000	\$ 1,671,000	\$ 1,552,000	\$ 1,446,000	\$ 1,484,000
Pumping Costs	\$ 478,000	\$ 408,000	\$ 999,000	\$ 891,000	\$ 843,000	\$ 1,084,000
Operation and Maintenance ⁽⁵⁾						
Pump Station	\$ 32,000	\$ 28,000	\$ 60,000	\$ 60,000	\$ 57,000	\$ 70,000
Transmission Facilities	\$ 159,000	\$ 142,000	\$ 178,000	\$ 159,000	\$ 147,000	\$ 142,000
Storage Facilities	\$ -	\$ 2,800	\$ -	\$ 4,000	\$ 4,000	\$ 8,000
	\$ 669,000	\$ 581,000	\$ 1,237,000	\$ 1,114,000	\$ 1,051,000	\$ 1,304,000
Total Annual Cost ⁽⁴⁾	\$ 2,085,000	\$ 1,870,800	\$ 2,908,000	\$ 2,666,000	\$ 2,497,000	\$ 2,788,000

⁽¹⁾ Costs are developed for purposes of preliminary evaluation and include only those costs that vary between the alternatives. Thus, the costs should not be taken as final estimates for any alternative. Maximum pressures represent max pressures in main pipeline, not including branch to BMWV.

⁽²⁾ For comparison purposes, costs are based on a Phased Project production of 15,683 acft/yr (14 mgd) - the maximum capacity of Alternative 1 (ALT 1 and ALT 1P-A1)

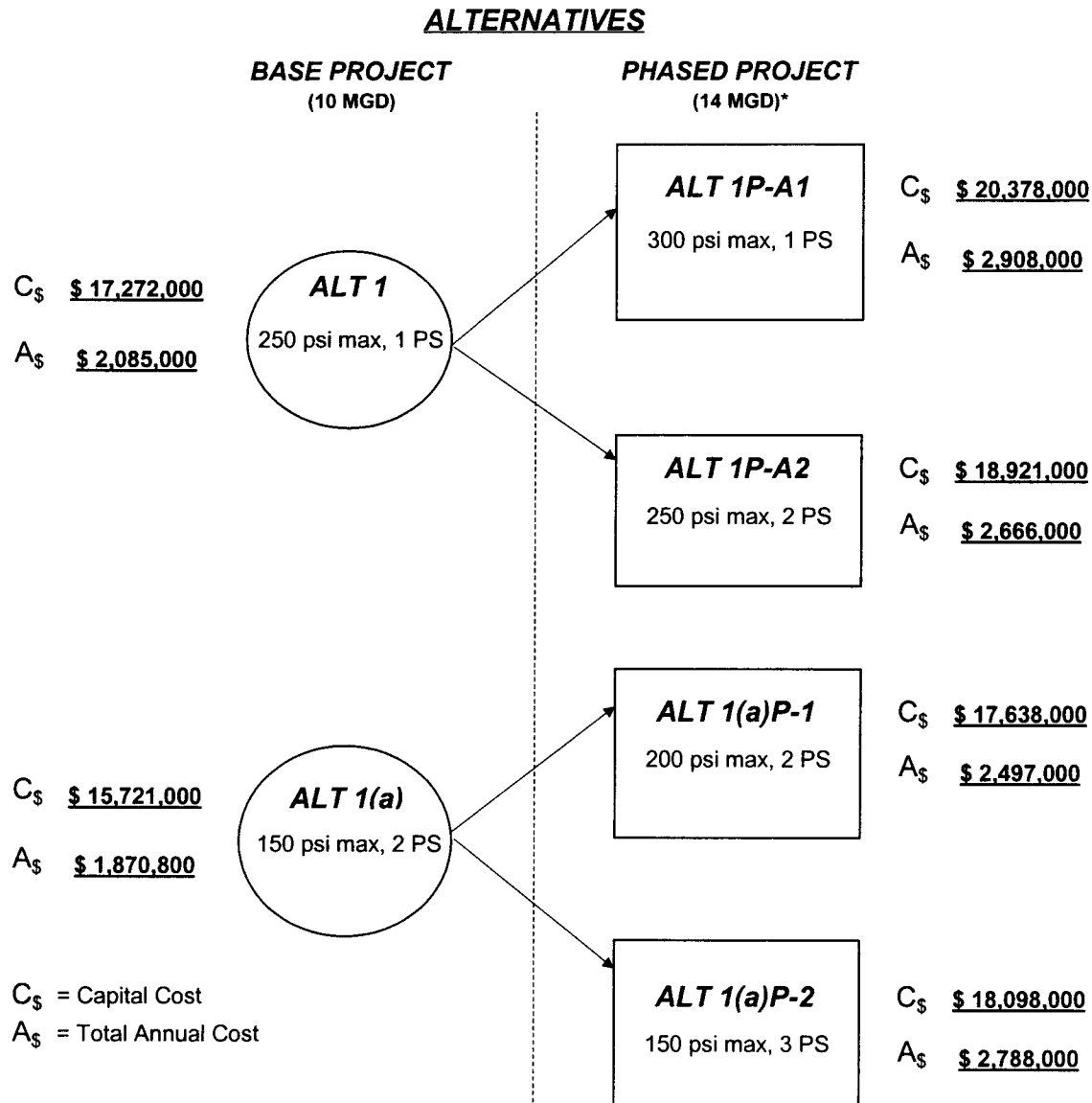
⁽³⁾ Lengths obtained by graphical analysis of hydraulic profile using only a limited number of ground points for reference. This methodology was applied for comparative analysis only. Actual piping lengths will vary in design.

⁽⁴⁾ Items not included for cost comparison due to equivalence between alternatives include: Intake, Intake Pump Station and Water Treatment Plant, Interconnects to all participants, Equalization Tank near Boerne/SAWS Delivery Point, Environmental Studies

⁽⁵⁾ O&M costs assume 1% of the total capital costs of pipelines and tanks; 2.5% of the total capital cost of pump stations

The reduced maximum pressure class to 200 psi (for phased expansion) is preferred since a 12% increase in capital costs is incurred for an increase in capacity of 42%.

FIGURE 3— Alternatives, Reduced Maximum Pressure Evaluation.



* Maximum capacity of Alternative 1 (ALT 1 and ALT 1P-A1)

Sensitivity to Hazen-Williams Friction Coefficient and Power Cost

The sensitivity to the results of analysis due to the choice of Hazen-Williams friction coefficient (C) and power cost per kilowatt-hour (kwh) were evaluated. All analyses for piping and pump sizing so far have considered a C value of 120 and power cost of \$0.08 per kwh. In reality, the system is very likely to operate under varying conditions with a C value as high as C=130 and a power cost as low as \$0.06 per kwh. To quickly evaluate the effect these changes would have on pumping costs, an evaluation of the base alternative for C=130 and power cost of \$0.06 per kwh was performed. Alteration of these values resulted in up to a 33% reduction in pumping costs. Applying this factor to all evaluated alternatives, significantly alters the weight for consideration of annual O&M costs. The estimated effect is shown in Table 4, *Sensitivity to C-value and Power Cost; C=130 and \$0.06 per kwh.*

TABLE 4 – Sensitivity to C-value and Power Cost¹; C=130 and \$0.06 per kwh.

	Base Project		Phased Project			
	Alt1	Alt1(a)	Alt1P-A1	Alt1P-A2	Alt1(a)P-1	Alt1(a)P-2
Max. Pressure Class/No. PSs	250 psi; 1 PS	150 psi; 2 PS	300 psi; 1 PS	250 psi; 2 PS	200 psi; 2 PS	150 psi; 3 PS
Total Annual Cost	\$1,927,000	\$1,714,000	\$2,578,000	\$2,372,000	\$2,211,000	\$2,430,000

¹For comparison purposes, costs are based on a Phased Project production of 15,683 acft/yr (14 mgd) – the maximum capacity of Alternative 1 (Alt 1 and Alt 1P-A1).

Recommended Hydraulic Design Alternative

The preceding evaluations indicate the reduced maximum pressure alternative to clearly be preferable to the single pump station at the WTP with high 300 psi pressure class. Not only is the cost saving significant, but concern for high pressures in the line exceeding 200 psi is addressed by selection of this alternative. Thus, the reduced maximum pressure alternative is the recommended hydraulic design alternative.

Alternative Alignment - Power Transmission Line

As mentioned previously, the reduced maximum pressure alternative for a maximum pressure of 150 psi is applicable for the current pipeline alignment, but not for the alternative alignment along the power transmission line. Since the alternative pipeline alignment could potentially be the preferred route, the final recommended hydraulic design alternative would need to be suitable for this alternative route as well.

As a result, the reduced maximum pressure for both the base and phased project conditions shall be 200 psi.

Maximum System Capacity – Phased Project

The maximum capacity of the recommended hydraulic system as configured with a remote pumping station is a fraction higher than that of the single pumping station alternative –the 15,683 acft/yr (14 mgd) value used in previous evaluations for comparison between the

alternatives. A maximum delivery capacity of 16,000 acft/yr (15 mgd production, assuming 5% losses) with nearly all pipeline system pressures below 200 psi has been applied to further evaluation for the recommended system. The resulting HGL profiles for the 10 mgd base project and 15 mgd phased project flows are indicated in Figure 4.

Required Piping Lengths

The required piping lengths for the base and phased projects for this recommended hydraulic design alternative were evaluated using spreadsheet calculation methods previously used for TM No.1 analyses. This spreadsheet analysis approach was used rather than the graphical analysis used in TM No. 2 because it provides more detailed and conservative estimate for design. Hence, the estimated length of required piping for pressures in the range of 150-200 psi would be higher than the value estimated using graphical analysis. The estimated required piping lengths are listed in Table 5, *Piping for Recommended Alternative– 200 psi Maximum Pressure Class*.

TABLE 5 – Piping For Recommended Alternative- 200 psi Maximum Pressure Class.

Max. Pressure Class¹/No. PSs	Base Project, 10 MGD	Phased Project, 15 MGD
	Alt1(b)	Alt1(b)P-1
	200 psi; 2 PS	200 psi; 2 PS
Pipe length, ft (p<150psi)	167,024	84,661
Pipe length, ft (150<p<200psi)	26,817	102,267
Pipe length, ft (200<p<250psi) ²	0	6,913
Pipe length, ft (250<p<300psi)	0	0

¹ Represents maximum pressure class in almost all of main pipeline and does not include branch to BMWD.

² A single limited area is subject to pressures just above 200 psi. The estimation of pipe length for this pressure class range is very conservative and will likely be reduced during design, given detailed route topography.

Required Pumping Facilities

The required pumping facilities for the base and phased projects for this recommended hydraulic design alternative were evaluated. The resulting pumping requirements are summarized in Table 6, *Pumping for Recommended Alternative– 200 psi Maximum Pressure Class*.

FIGURE 4

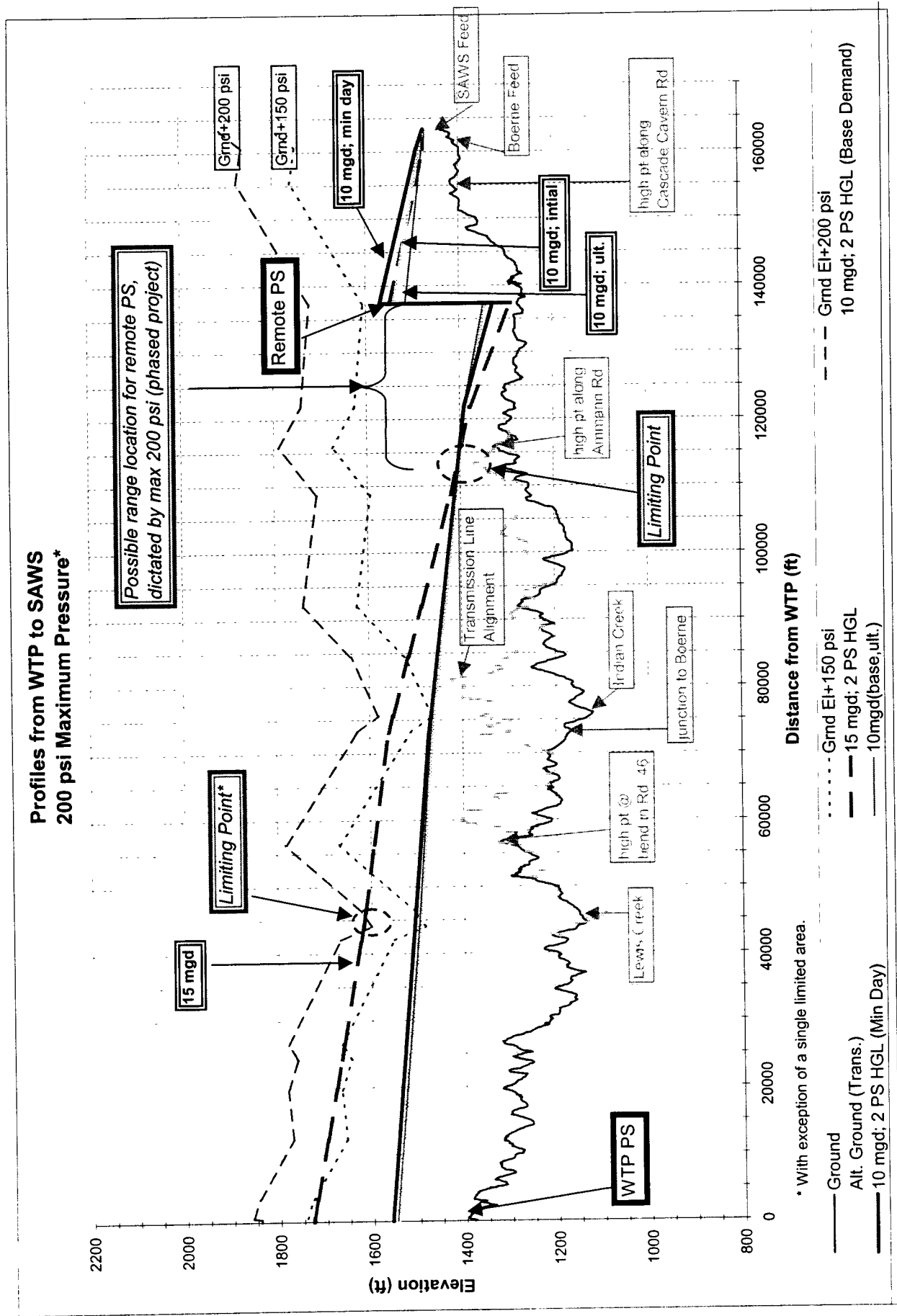


TABLE 6 – Pumping For Recommended Alternative- 200 psi Maximum Pressure Class¹.

Max. Pressure Class¹/No. PSs	Base Project, 10 MGD	Phased Project, 15 MGD
	Alt1(b)	Alt1(b)P-1
	200 psi; 2 PS	200 psi; 2 PS
PS ₁ hp	440	1,320
PS ₂ hp	510	570
Total hp	950	1,890

¹ Represents maximum pressure class in almost all of main pipeline and does not include branch to BMWV.

Relative Cost Comparison

Based on the relative costing methodology described previously, costs for the base and phased project alternatives have been tabulated below in Table 7, *Preliminary Partial Estimate of Costs for Recommended Alternative*. Note that the difference between the transmission pipeline capital costs for the phased and base project represents additional costs for a larger amount of higher pressure class required for the phased expansion and would actually be incurred up-front, during base project construction.

TABLE 7 – Preliminary Partial Estimate of Costs for Recommended Alternative.

PRELIMINARY ESTIMATE OF COSTS ⁽¹⁾

Basis of Comparison - 200 psi Max Pressure*		Base Project, 10 MGD	Phased Project, 15 MGD
Capital Costs			
Transmission Pipelines		\$ 14,451,000	\$ 15,401,000
WTP Pump Station		\$ 707,000	\$ 1,727,000
Remote Pump Station, Immediately D/S of F.O.R. Delivery		\$ 790,000	\$ 861,000
System Storage		\$ 282,000	\$ 399,000
Electrical Feed		\$ 119,000	\$ 236,000
Total Capital Cost ⁽²⁾		\$ 16,349,000	\$ 18,624,000
Add'l Land Acquisition (PS and Storage Tank)		\$ 7,000	\$ 7,000
Total Project Cost ⁽²⁾		\$ 16,356,000	\$ 18,631,000
Annual O&M Costs			
Annual Debt Service		\$ 1,341,000	\$ 1,528,000
(Assuming 25 years, effective interest rate of 6.5%)			
Pumping Costs		\$ 498,000	\$ 986,000
Operation and Maintenance ⁽³⁾			
Pump Station		\$ 16,000	\$ 22,000
Transmission Facilities		\$ 145,000	\$ 154,000
Storage Facilities		\$ 3,000	\$ 4,000
Total Annual Cost ⁽²⁾		\$ 2,003,000	\$ 2,694,000

⁽¹⁾ Costs are developed for purposes of preliminary evaluation and include only those costs that vary between the alternatives. Thus, the costs should not be taken as final estimates for any alternative

⁽²⁾ Items not included for cost comparison due to equivalence between alternatives include: Intake, Intake Pump Station and Water Treatment Plant, Interconnects to all participants, Equalization Tank near Boerne/SAWS Delivery Point, Environmental Studies

⁽³⁾ O&M costs assume 1% of the total capital costs of pipelines and tanks; 2.5% of the total capital cost of remote pump stations and 2.25% of the total capital cost of on-site pump stations.

*Majority of Project

Conclusion

The recommended hydraulic design alternative for conveyance of flow to GBRA project customers for the base project (10 mgd) and phased project (15 mgd) deliveries has been presented. The factors contributing to recommendation of this design alternative include the following items:

- Optimum maximum pressure class of 200 psi within most of system.
- Alleviate potential maintenance and design concerns associated with extreme high pipeline pressures greater than 200 psi.
- Pumped conveyance to all delivery points.
- Flexibility in selection of WTP location.
- Flexibility in selection of pipeline route; Valid design for all current alternative pipeline routes.
- Phased expansion to full capacity of system (51% increase in capacity) can be accomplished with an 14% increase in capital costs, of which only 7% must be spent initially during base project construction for higher class transmission pipelines.

TM No. 3 Appendix

Background and Working Information

Appendix D
Technical Memorandum No. 4

To: File: 07081-033-036

From: Christianne Gaylord
(Registered in California, C57977)

Date: March 28, 2000 (Revised May 24, 2000)



Subject: **Guadalupe-Blanco River Authority Regional Water System
For Portions of Comal, Kendall, and Bexar Counties**
HDR Project No. 07081-033-036
Technical Memorandum No. 4
Pump Station Design

Purpose

The purpose of this technical memorandum (TM) is to describe the basis of pump station design and selection for proposed pump stations for the Guadalupe-Blanco River Authority (GBRA) Regional Water System Project for portions of Comal, Kendall, and Bexar Counties.

Based on the results of TMs No. 1-3, evaluation for hydraulic pumping conditions was performed and is summarized herein, in TM No. 4. This evaluation includes pump selections for the three proposed pump stations: 1) Raw water pump station, 2) Water Treatment Plant (WTP) pump station, 3) Remote pump station. A description of the economic and non-economic considerations involved with the pump selections is provided.

Basis of Analysis

This analysis is intended to supplement previous analyses presented in TMs No. 1 through 3 and utilizes the following basic information:

- Preliminary Pipeline Route. (TMs No. 1-3)
- Alternative Pipeline Route – Power Transmission Line. (TMs No. 1-3)
- Ground Profiles for Preliminary and Alternative Pipeline Routes.
- System Average Demand Distribution and Phased Project Distribution. (TMs No. 1-3)
- Recommended Hydraulic Design Alternative.
Alternative 1 – Pump to all delivery points. (TMs No. 1, 3)
- Phased Project Equivalent Pipe Sizing. (TMs No. 1-3)
- Required Piping Lengths- Recommended Alternative. (TM No. 3)
- Optimum Maximum Pressure Class of 200 psi for Treated Water Piping. (TM No. 2,3)

Refer to TMs No. 1-3 for a detailed description of the above information. The analysis described herein evaluates the feasibility of various pump selections required to meet base project conditions of 10 mgd (10,527 acft/yr), and details the additional facilities that will be required to accomplish phased project expansion to 15 mgd (16,000 acft/yr). (It should be noted that the 15 mgd value of maximum capacity for the system is based on the particular assumed future demand distribution of 75% additional flow west; 25% east of the Boerne junction. This value may vary based on the actual demand distribution of additional flows in the future.)

Hazen-Williams Friction Coefficient

A Hazen-Williams friction coefficient of 130 has been used for design of the pumps. This selected value is based on HDR's extensive experience with design, construction, and operation of pumping and piping systems. Past experience has found this value, inclusive of minor transmission piping losses, as representative of actual operating conditions for similar systems. Final design should include a check of system hydraulic calculations using a C-value of 134 in addition to all actual minor losses.

Minimum Day Demand Distribution

The minimum demands within the system were estimated to accommodate the design for the full range of expected conditions. Minimum demands were estimated from available information provided from project customers during participant meetings held throughout late 1999 and early 2000. Where information was not available, the minimum daily demand was estimated as half of the average daily demand where peaking needs are met from available on-site storage and one-quarter the average daily demand where peaking needs are to be met by the system. The minimum daily demands estimated for initial operation of the system is tabulated below in Table 1, Minimum Daily Demand.

TABLE 1 – Minimum Daily Demand

	Min. Daily / Ave Daily (ratio)	Ave Daily Demand (mgd)	Min. Day, 2000 Demand Distrib. ¹ (mgd)
IN-DISTRICT			
<i>City of Boerne</i>	0.53	1.12	0.469
<i>City of Fair Oaks</i>	0.40	1.17	0.496
<i>Comal Independent School District</i>	0	0.02	0.000
<i>Apex Water Services</i>	0.5	0.35	0.094
<i>Bulverde Utility Co. (owned and operated by BMWWD)</i>	0.5	0.22	0.117
<i>Murcia Development Co.</i>	0.25	0.09	0.023
<i>Lost Owl (Comal Water Co.)</i>	0.5	0.02	0.005
<i>Clyde Johnson</i>	0.5	0.02	0.011
<i>Double J. Ranch - no demand information</i>	0	-	0.000
<i>Cordillera</i>	0.5	0.048	0.025
<i>Tapatio Springs/Kendall Co. Utility Co.</i>	0.5	0.39	0.141
OUT-OF-DISTRICT			
<i>San Antonio River Authority</i>	-	-	0.047
<i>Bexar Metropolitan Water District</i>	0.5	5.85	2.004
<i>-returnable</i>			1.011
<i>San Antonio Water System</i>	-	-	1.699
<i>-returnable</i>			3.727
Totals			9.9 mgd

¹ Represents the lesser value of the calculated min daily demand and daily commitment. Includes consideration for 5% system losses.

Recommended Hydraulic Design Alternative

In TMs No.s 1- 3, the preferred hydraulic design alternative, Alternative 1, was developed. TM No. 1 evaluations indicated pumped delivery to all points is preferable, TM No. 2 indicated optimal maximum pressure class of 200 psi, and TM No. 3 further developed the alternative to provide pumped delivery to all points with a maximum pressure class of 200 psi within most of the system. The resulting preferred alternative is described as follows:

Alternative 1 (as presented in TM No. 1-3)- Pump base project demand of 10 mgd and future phased project expansion demand of 15 mgd to all delivery points.

- Maximum pressure class of 200 psi for Treated Water Piping.
- Remote pump station located near/at Fair Oaks Ranch delivery point, approximately 26 miles downstream of the WTP.
- Piping diameters and lengths same as that presented in TM No.s 1-3.
- Base and phased project demand distribution and assumptions presented in TM No.s 1-3.

The system map for the preferred alternative is shown in Figure 1, System Map. The alternative pipeline routes and estimated primary delivery locations are indicated.

Pump Station Locations

The pump station locations have been assigned for determination of system operations, but may change as the design progresses. However, these selected locations best represent the current information to date and the resulting evaluation is not expected to change significantly as the design is refined.

Approximate locations of the intake and water treatment plant have previously been identified for the system in which TM No.1-3 analyses are based. Location of the remote pump station was determined by selecting the area most feasible, based on the existing topography and calculated hydraulic grade line (HGL).

Figure 2, System HGL Profiles from the WTP to the end delivery point (SAWS), indicates the results of this evaluation. The HGL profiles for both the base and phased project conditions are shown. As indicated on the profile, two limiting points exist. The primary limiting point pertinent to all profiles is due to high ground along the transmission line alignment. A minimum of 10 psi, per early criteria developed in TM No. 1, is required in the line at this limiting point. The other limiting point occurs by limiting the maximum line pressure to 200 psi during phased-project expansion conditions. The maximum pressure criteria is mildly relaxed in this limited area as pressures are not expected to exceed 210 psi.

The pump station can be located anywhere between the high ground along the transmission line and the Fair Oaks delivery location. However, locating the remote pump station near/at the assumed Fair Oaks Ranch delivery point is most feasible since it saves the additional pump head (energy cost) that would be required at any point upstream.

Pump Station System Curves

The system curves for each pump station were developed as shown in Figures 3-5.

FIGURE 1

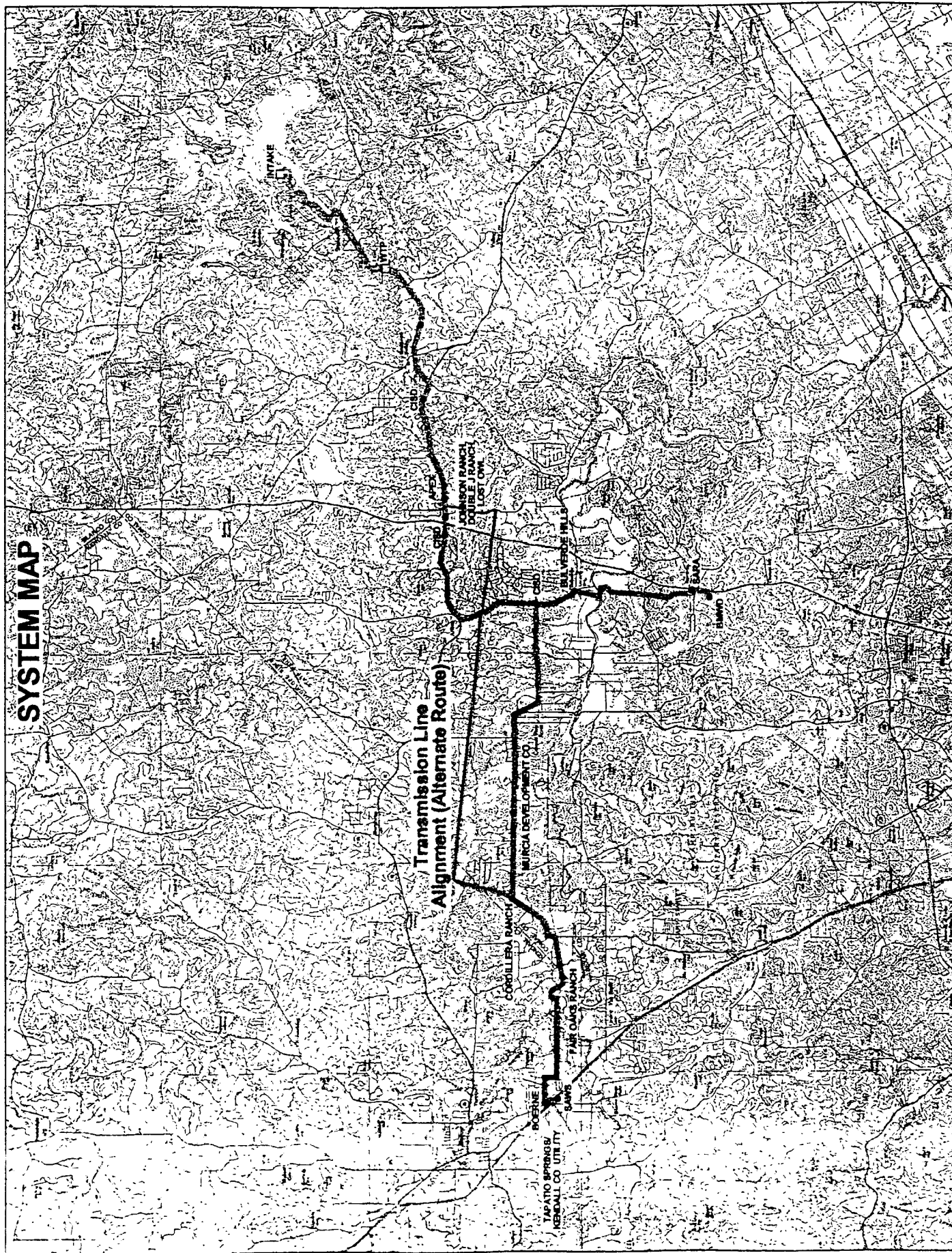


FIGURE 3 – System Curve – Raw Water Pump Station.

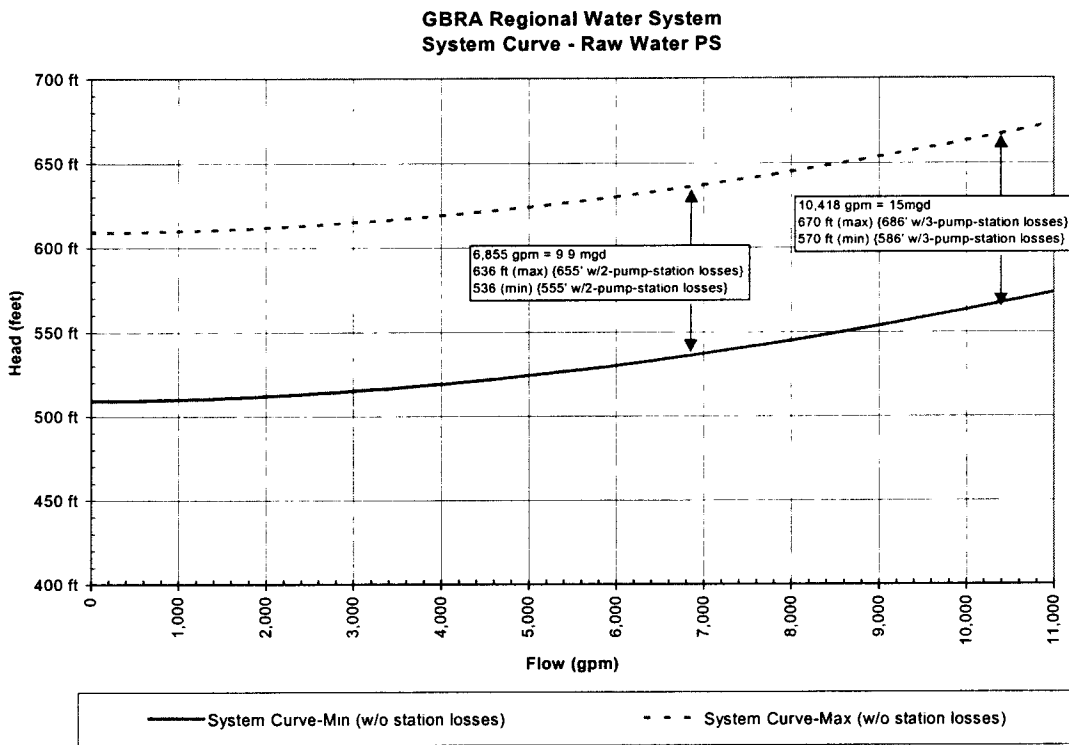


FIGURE 4 – System Curve – Water Treatment Plant Pump Station

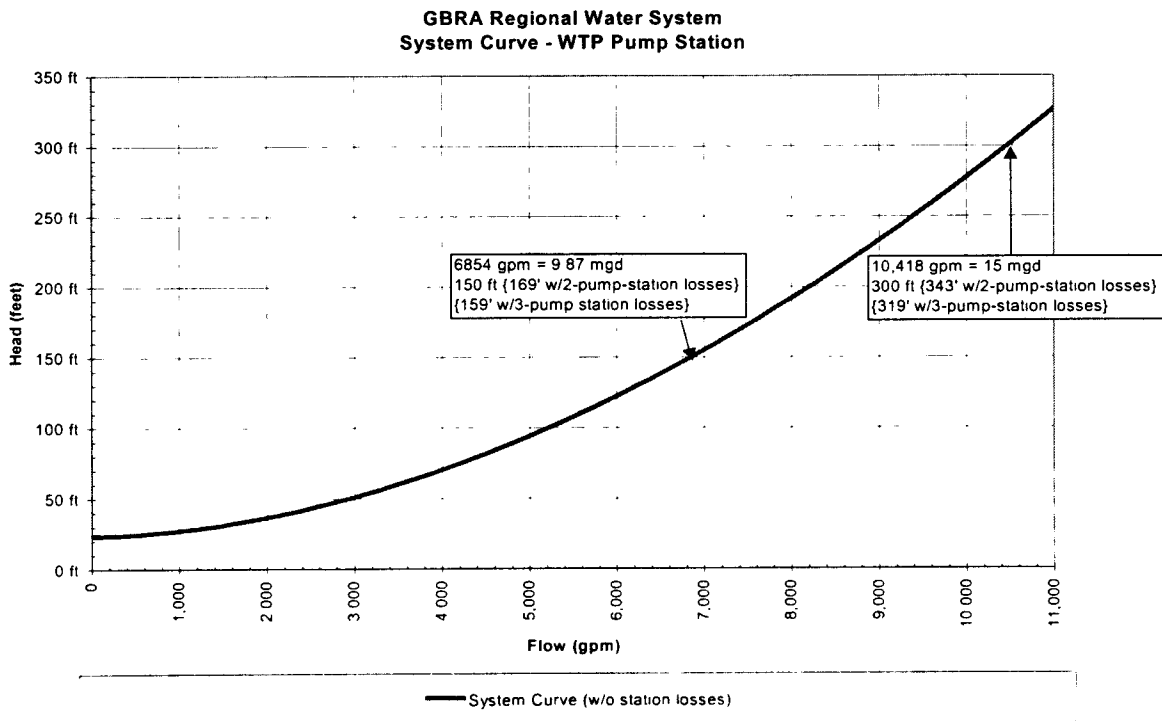
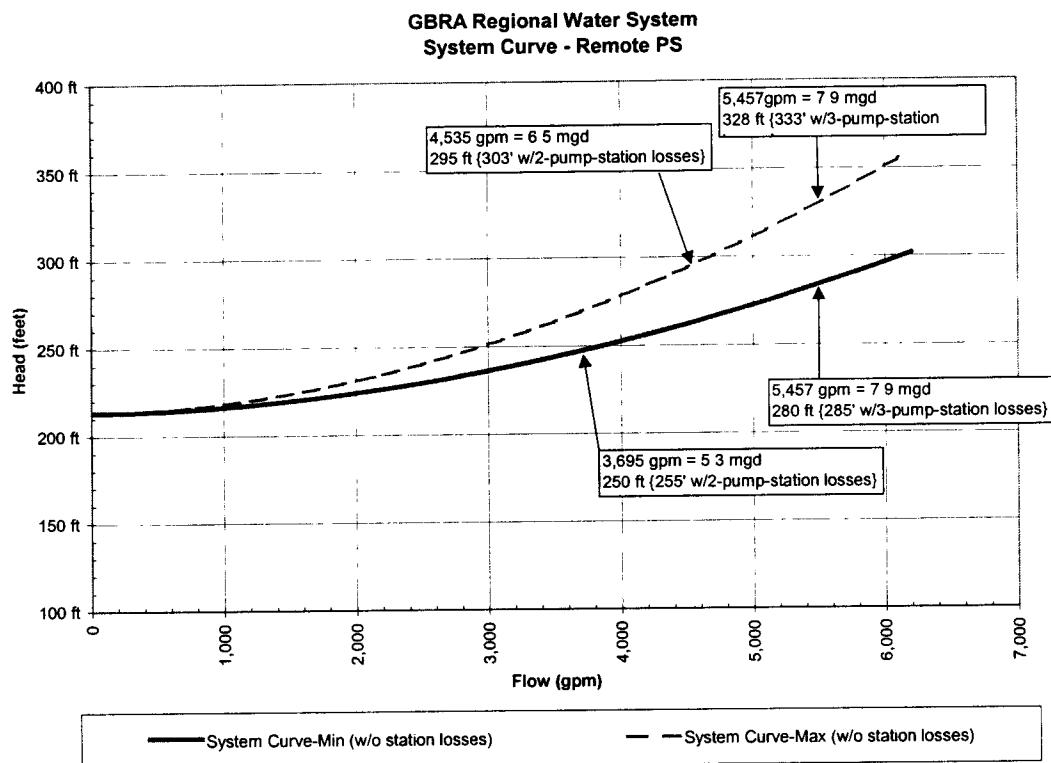


FIGURE 5 – System Curve – Remote Pump Station.



Required Pumping Design Conditions

The required pumping design points are summarized and tabulated for each pump station below in Table 2, *Summary of Pumping Design Conditions*.

TABLE 2 – Summary of Pumping Design Conditions

Design Conditions¹		Base Project		Phased Project	
No. of Pumps Operating		2	3	2	3
WTP PS					
Total Flow, Q (mgd)		9.87	9.87	15.00	15.00
Pump Flow, Q (gpm)		3426	2284	5209	3473
Head, H (ft)		169	158	343	319
Req'd hp		420	390	1290	1200
Remote PS					
Total Flow, Q (mgd)		5.32	-	-	7.86
Pump Flow, Q (gpm)		1847	-	-	1819
(MIN)	Head, H (ft)	255	-	-	285
	Req'd hp	340	-	-	560
Total Flow, Q (mgd)		6.53	-	-	7.86
Pump Flow, Q (gpm)		2268	-	-	1819
(MAX)	Head, H (ft)	303	-	-	333
	Req'd hp	500	-	-	660
RW PS					
Total Flow, Q (mgd)		9.87	-	-	15.00
Pump Flow, Q (gpm)		3426	-	-	3473
(MIN)	Head, H (ft)	555	-	-	586
	Req'd hp	1370	-	-	2200
Total Flow, Q (mgd)		9.87	-	-	15.00
Pump Flow, Q (gpm)		3426	-	-	3473
(MAX)	Head, H (ft)	655	-	-	686
	Req'd hp	1620	-	-	2580

¹ Includes allowance for expected station losses.

Pump Selections

Each proposed pump station was evaluated for use of both horizontal split case (centrifugal) and vertical turbine pumps. The general advantages and disadvantages of each type of pump are listed in Table 3, *Advantages and Disadvantages of Pump Type*.

TABLE 3 – Advantages and Disadvantages of Pump Type

HORIZONTAL SPLIT CASE PUMPS
Advantages Pumps and motors can be removed separately for repair. Pump repair can usually be performed in place without removing the entire pump. Piping may be installed exposed.
Disadvantages Pumps require more floor space and a larger building.
VERTICAL TURBINE PUMPS
Advantages Pumps are more easily modified for future pumping conditions. Small footprint, requiring less floor space.
Disadvantages Removing a pump for repair requires more labor. Suction piping is buried under the floor slab.

The advantages and disadvantages of each type of pump for use at the pump stations proposed for the GBRA system have been investigated. The pump selections and associated characteristics applicable to the GBRA system were developed with the assistance of pump manufacturers, as noted.

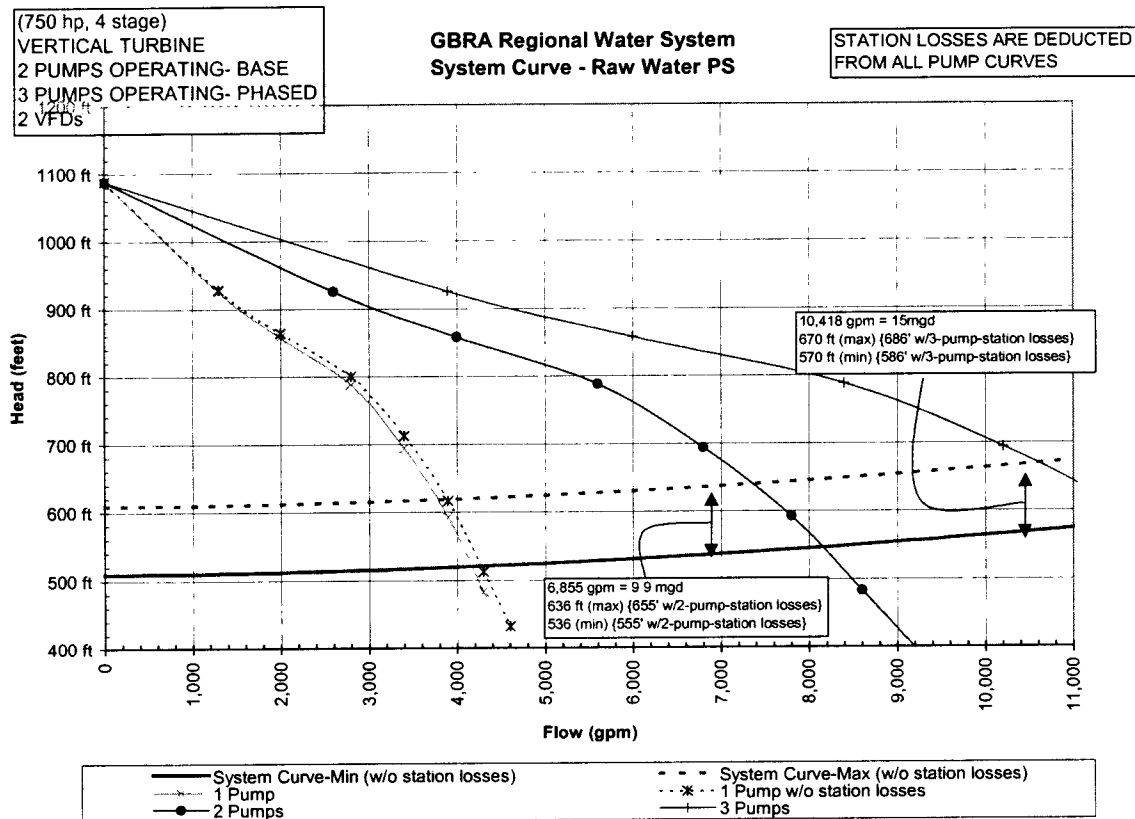
Raw Water Pump Station

A floating barge is currently proposed for the raw water intake at Canyon Lake. Hence, the raw water pump station will require vertical turbine pumps due to the requirement for pumps operating with suction lift.

The established design criteria encompasses the range of pump head possible for each base and phased-design condition as a result of the low and normal pool elevations of the Canyon Lake reservoir. To meet the base project maximum design point of 9.9 mgd at a head of 655 ft, 2 pumps operating would require 750 brake horse power (bhp) each at an efficiency above 84% (1770 rpm). All pumps should be operated in lead/lag sequence based on filling of the raw water reservoir to account for the fluctuations in lake elevation. For the phased design condition, addition of a third pump operating provides the required head of 686 ft at 15 mgd.

An additional pump is recommended as standby for each the base and phased project conditions. The pump curve is plotted with the system curve below in Figure 6. The layout of the raw water pump station is included in Appendix, Conceptual Pump Station Layouts.

FIGURE 6 – Pump Curve – Raw Water Pump Station.



WTP Pump Station

As shown in Figure 4, the system curve for the WTP pump station is quite steep, requiring an addition of 150 feet (89% increase in head) for a 51% increase in flow to expand the system to phased project conditions. As a result, there are a few alternative options available. Those options are described for each different pump type evaluated as follows:

Horizontal Split Case (Centrifugal) Pumps

- Simple addition of a pump for expansion is not feasible due to the typical flatness characteristics of horizontal split-case pump curves and the steep characteristic curvature required of the system. Since finding a pump that can meet both base and phased project conditions (requiring only minor modifications) is difficult if not impossible, interchanging the pumps with totally new pumps upon expansion is likely.

Therefore, 4 pumps total would be required (3 operating; 1 standby) for both the base project and phased project. The pumps would be interchanged once expansion of the

system is required. Three pumps operating at a head of 159 feet for a flow of 9.9 mgd requires 200 bhp each at an efficiency of 83% (1770 rpm). For expansion, the pumps and motors can be upgraded to operate at 319 ft for a flow of 15 mgd (1780 rpm) for an efficiency of 84%, requiring 400 hp motors.

To exemplify the difficulty in using horizontal split case pumps for this application, the pump curves are plotted on the system curve in Figure 7.

Vertical Turbine Pumps

- Provide 3 pumps (2 operating; 1 standby) to meet the base project design conditions.
- Provide an additional pump (3 operating; 1 standby) for phased project conditions. Add additional stages required to the existing 3 pumps.
- The pump barrel must be configured to account for the additional stages that are to be added in the future.

Two pumps operating at a head of 169 feet and flow of 9.9 mgd requires a 2-stage pump with 200 hp motor for an efficiency of 78% (1770 rpm). The same pumps, altered for a total of 4-stages, with a third pump added operating at a total head of 319 ft and flow of 15 mgd requires 400 hp motors for an efficiency of 84% (1770 rpm).

Provision of pumping systems designed for phased project conditions initially, operated on VFDs to run the pumps at reduced speeds for base project demands, was evaluated briefly. As expected, this option involves a significant annual cost for energy and proves not to be feasible unless the project would be expanded within the first two years of operation. Since that is not the intent of the project, the option has not been considered further.

The vertical turbine (VT) pump curves are plotted with the system curve below in Figure 8. The layouts of the WTP pump station facility, for both vertical turbine and horizontal split case pumps, are included in Appendix, Conceptual Pump Station Layouts.

As indicated in the pump curves in Figures 7 and 8, the pumps cannot cover the steep range of heads required by the system at the WTP without use of a VFD. The VFD would allow one pump to operate without cavitating. A redundant VFD is recommended.

Based on the developed WTP system curve, use of vertical turbine pumps is preferable for the WTP pump station. The vertical turbine pumps inherently produce a steeper pump curve, which is conducive to the larger increase in head with relatively low increase in flow expected to occur within the system. In addition, the vertical turbine pumps require minimal layout area and are more easily modified to provide for future expansion of the system.

FIGURE 7 – HSC Pump Curve –Water Treatment Plant Pump Station

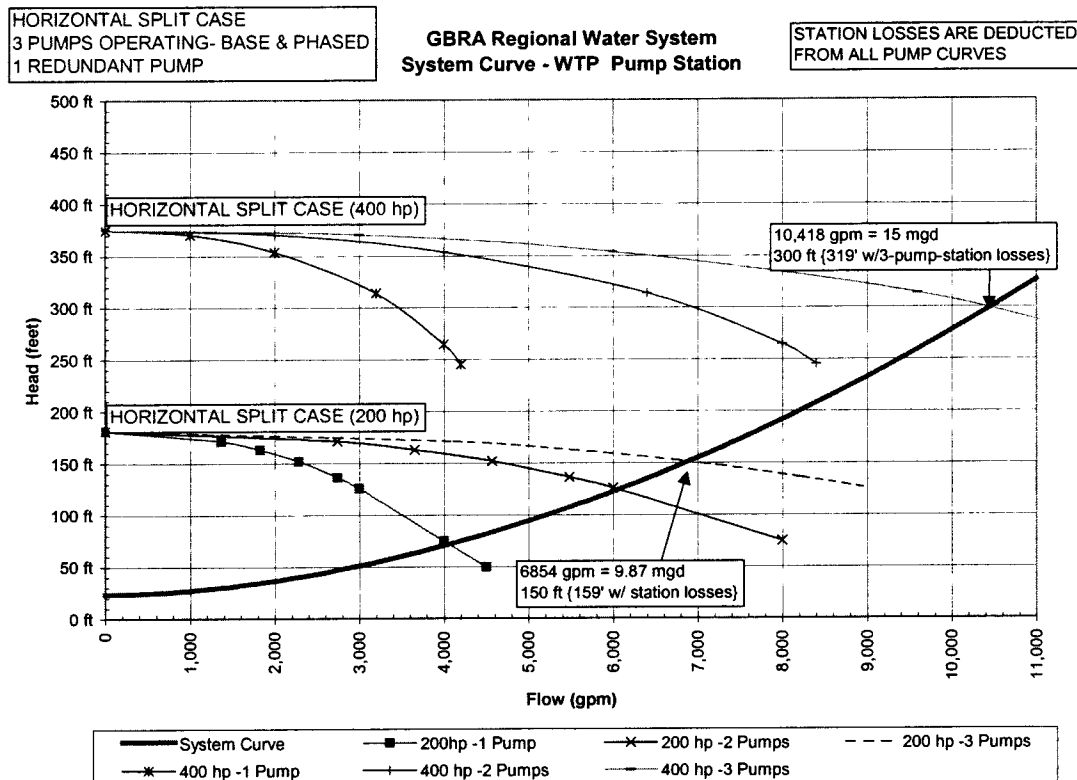
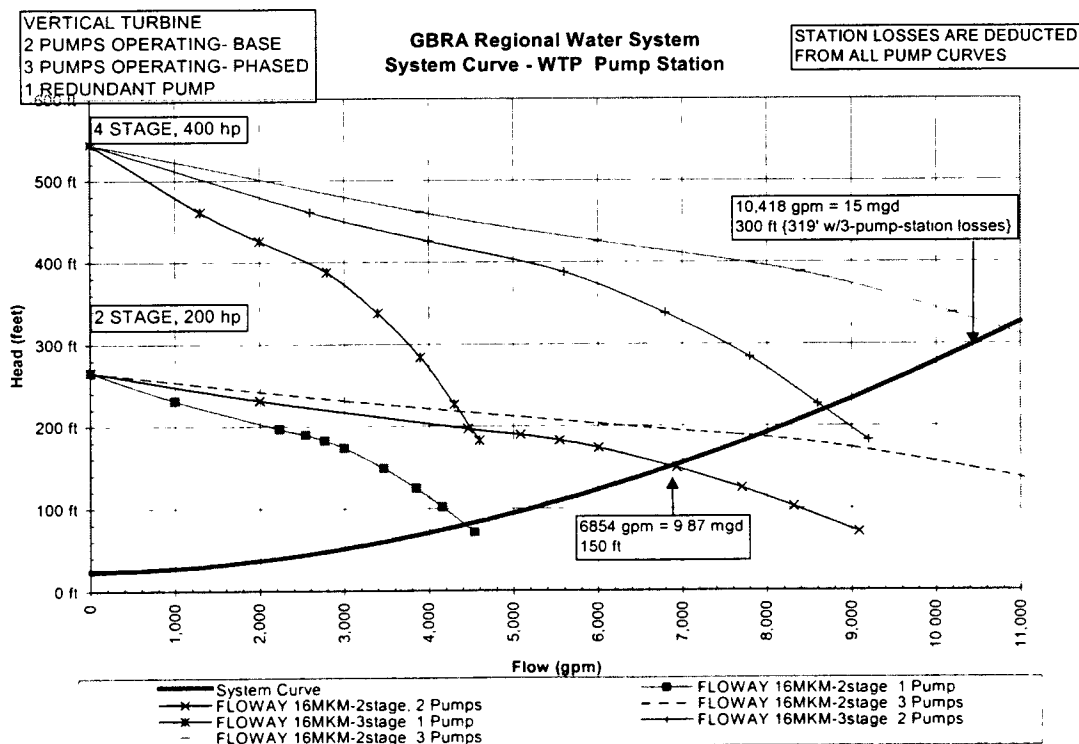


FIGURE 8 – VT Pump Curve –Water Treatment Plant Pump Station



Remote Pump Station

As in the case of the WTP pump station, both centrifugal and vertical turbine pumps have been evaluated. As shown in Figure 5, Remote Pump Station System Curve, use of a VFD is needed to account for the expected variation in flow and corresponding pump head required.

Horizontal Split Case (Centrifugal) Pumps

- Provide 3 pumps (2 operating; 1 standby) to meet the base project condition – a maximum 303 ft head for a flow of 2,268 gpm and efficiency of 75%. These pumps require 250 hp motors and operate at a maximum speed of 1800 rpm.
- Provide an additional pump (3 operating; 1 standby) to meet the phased project condition – a maximum of 333 ft at 15 mgd.

Vertical Turbine Pumps

- Provide 3 pumps (2 operating; 1 standby) to meet the base project design condition – a maximum 303 ft head for a flow of 2,268 gpm and efficiency of 83.5%. These pumps require 250 hp motors, operating at a maximum speed of 1800 rpm.
- Provide an additional pump (3 pumps operating; 1 standby) to meet the phased project condition – a maximum of 333 ft at 15 mgd.

Given that the vertical turbine pump efficiencies are significantly better than those of the horizontal split case pump, use of vertical turbine pumps is recommended. The vertical turbine (VT) pump curves are plotted with the system curve in Figure 9. The layout of the remote pump station facility for both vertical turbine and horizontal split case pumps are included in Appendix, Conceptual Pump Station Layouts. The layout area required is significantly less for vertical turbine pumps than horizontal split case pumps, requiring overall less construction costs for required facilities.

FIGURE 9 – Remote Pump Station Pump Curves

